




SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	2/14	

## **CIROCOMM TECHNOLOGY .**

**PART NUMBER: 03A99E9I00JE210**

### **1 SCOPE**

This specification covers the dielectric antenna for **824~960MHz, 1710~2170 MHz** application.

### **2 Name of the product**

This product is named "Dielectric Antenna".

### **3 Electrical characteristics**

#### 3-1 Electrical characteristics of antenna

The antenna has the electrical characteristics given in Table 1 under the *cirocomm* standard installation conditions shown in the figure of Evaluation Board.


Table 1

No	Parameter	Specification
1	Working Frequency	<b>824~960 MHz , 1710~2170 MHz</b>
2	Dimension	<b>35x6x5 mm</b>
3	VSWR	3 max (depends on the special environment)
4	Polarization	Linear
5	Impedance	50 Ω
6	Operating Temperature	-40~85°C
7	Termination	Ag (Environmentally-Friendly Pb Free)

\* Evaluation board size 40X110 mm<sup>2</sup>

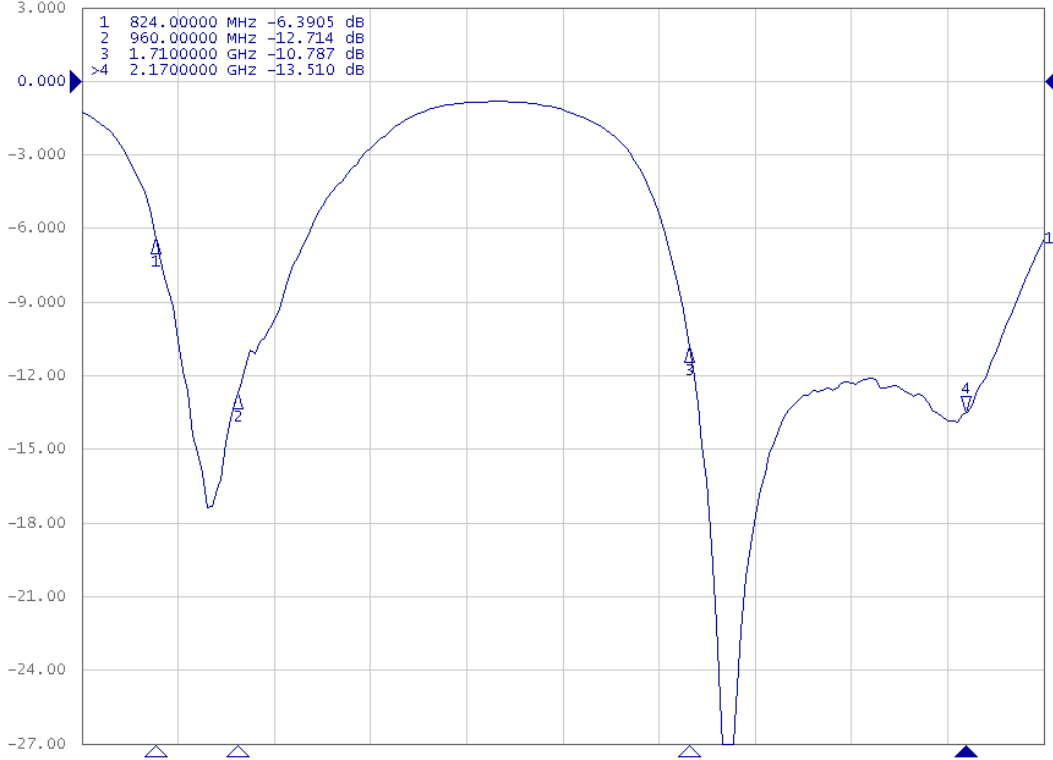
\* Actual Electrical value will depend on customer ground plane size



SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	3/14	

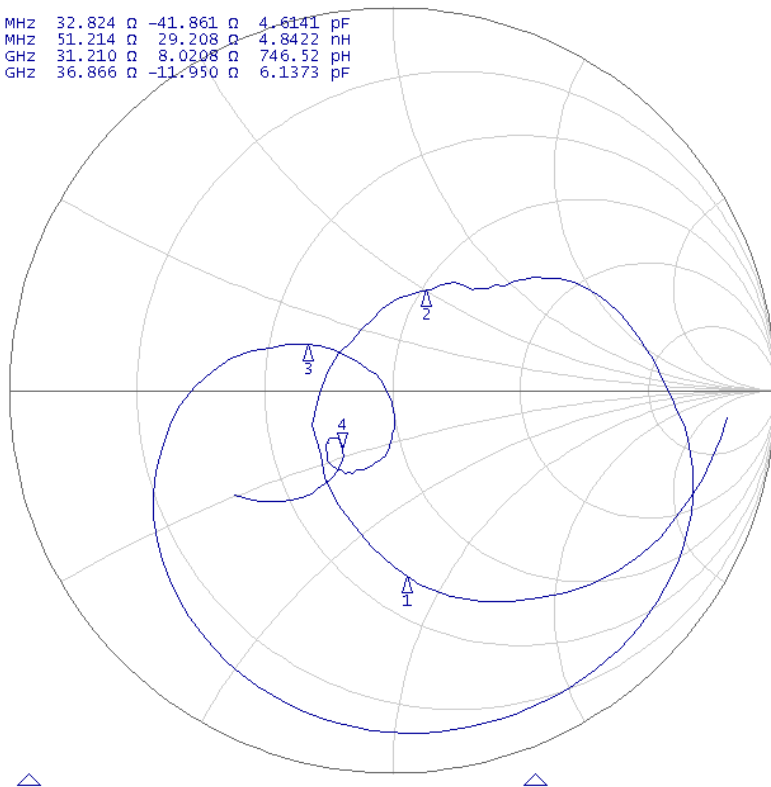
### S11 Response curve

▶ Tr1 S11 Log Mag 3.000dB/ Ref 0.000dB [F1]



▶ Tr1 S11 Smith (R+jX) scale 1.000U [F1]

Point	Frequency	R (Ω)	X (Ω)	Value
1	824.00000 MHz	32.824 Ω	-41.861 Ω	4.6141 pF
2	960.00000 MHz	51.214 Ω	29.208 Ω	4.8422 nH
3	1.7100000 GHz	31.210 Ω	8.0208 Ω	746.52 pH
4	2.1700000 GHz	36.866 Ω	-11.950 Ω	6.1373 pF





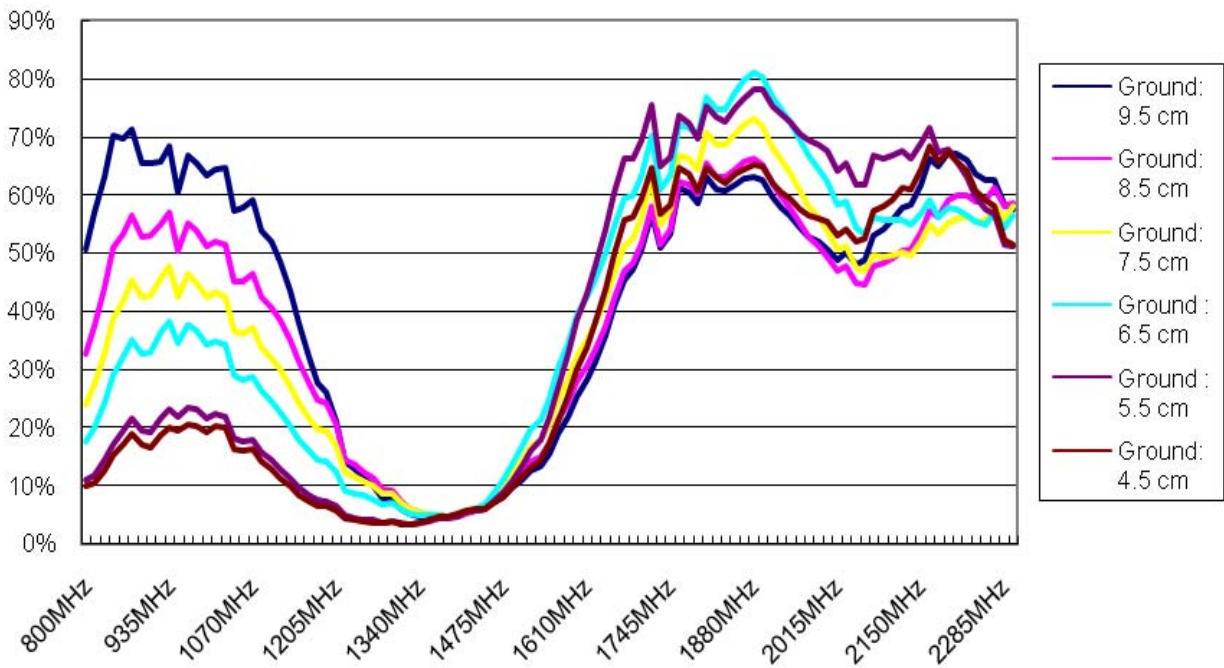
SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	PUBLISHED BY 2010.09.15 文件管制章
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	4/14	


### Gain and Efficiency

(Ground length: 9.5cm)

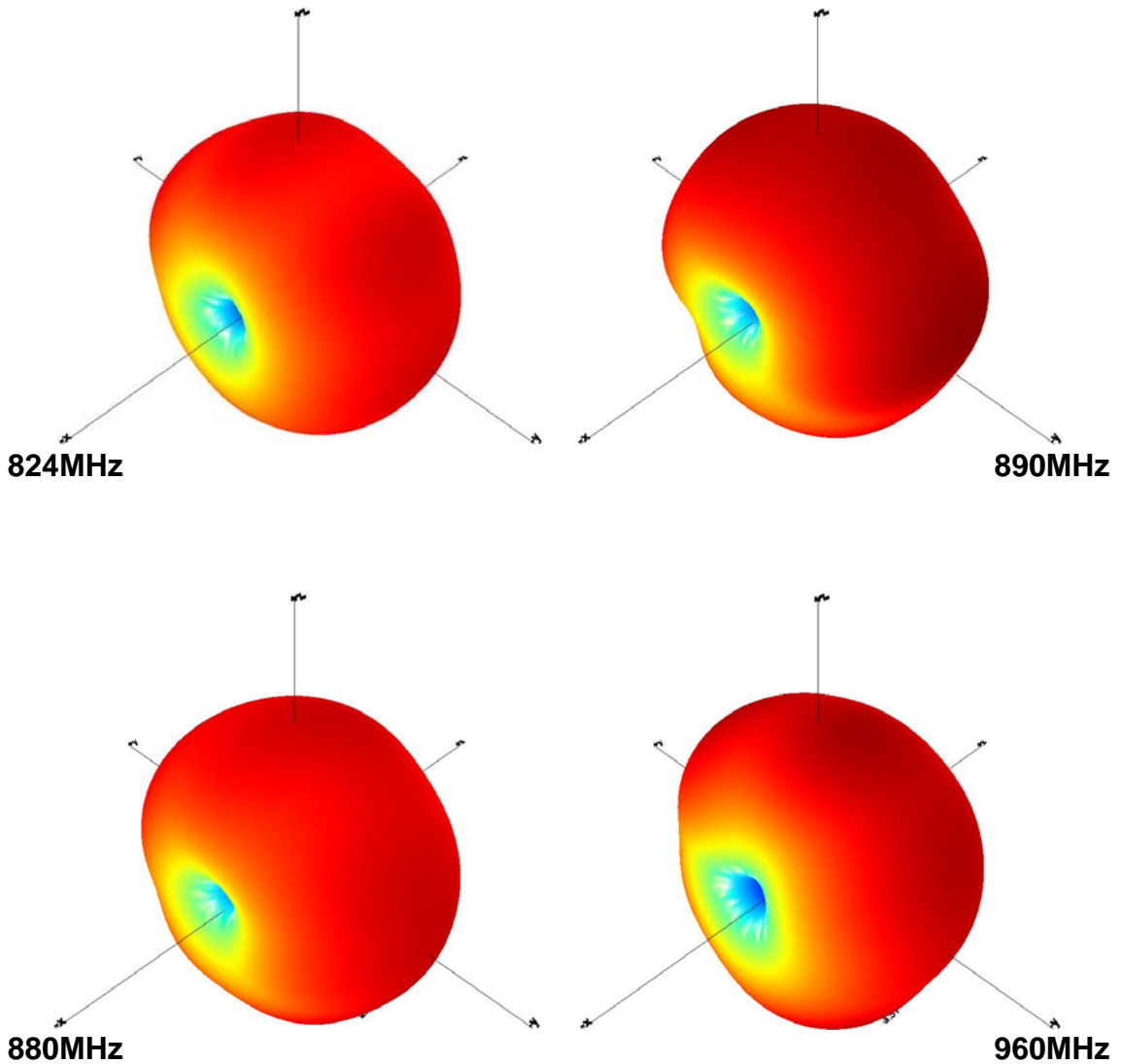
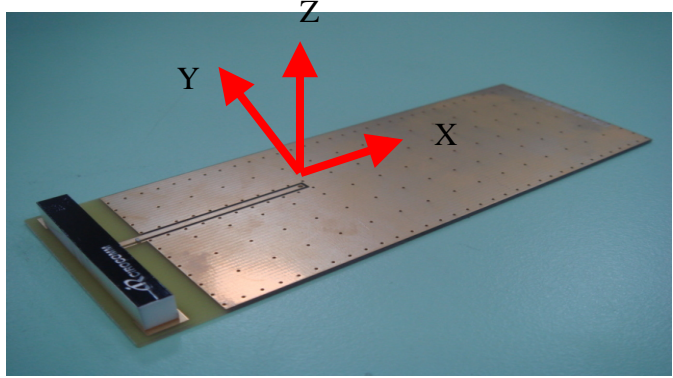
Penta-Band antenna peak gain parameter summary										
Band	GSM (MHz)				DCS (MHz)		PCS (MHz)		WCDMA (MHz)	
	824	890	880	960	1710	1880	1850	1990	2110	2170
Peak Gain(dBi)	1.49	0.92	1.76	1.35	2.53	2.38	2.30	2.46	2.69	4.62
Efficiency(%)	60.6	65.4	69.3	64.6	54.7	63.1	61.6	51.5	56.2	65.8


Reference efficiency data with different ground plane length :

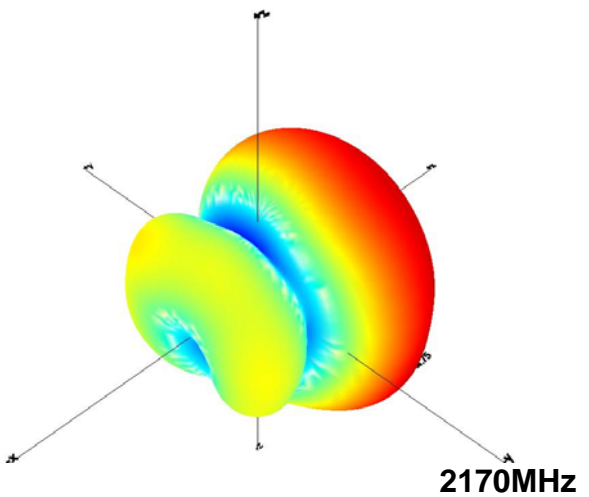
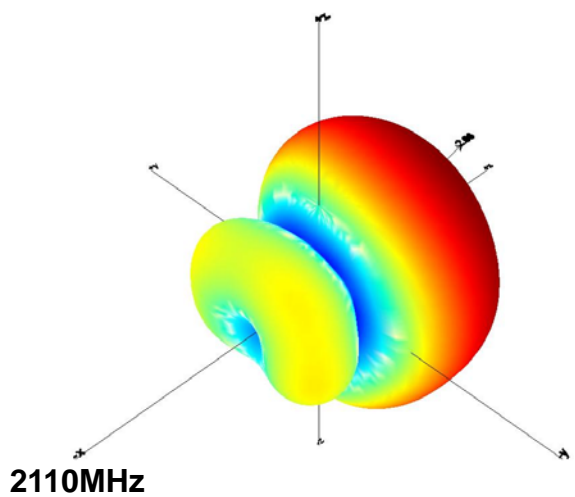
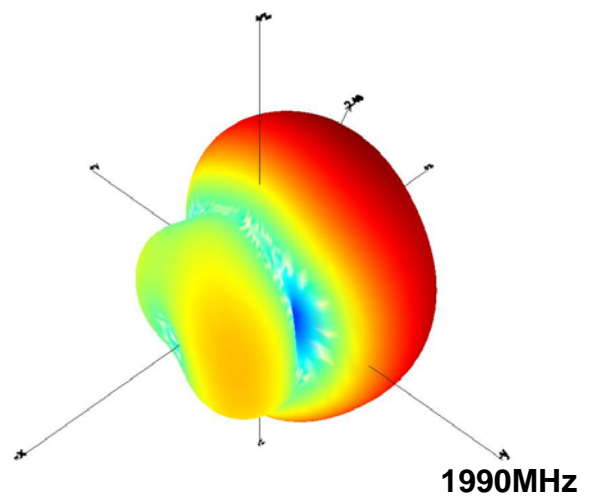
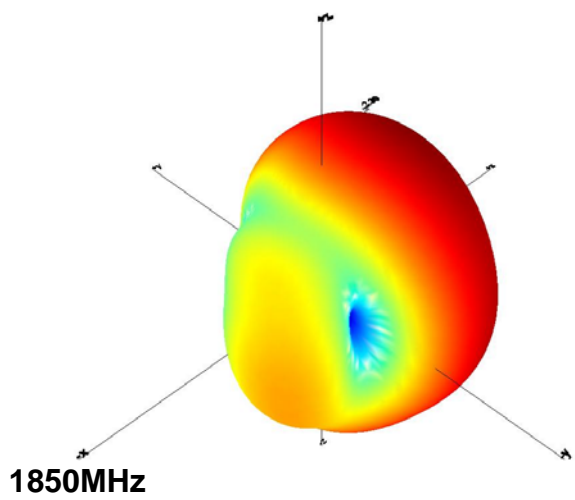
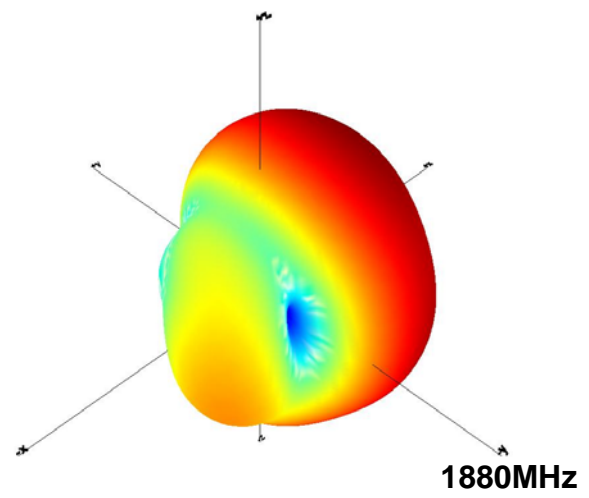
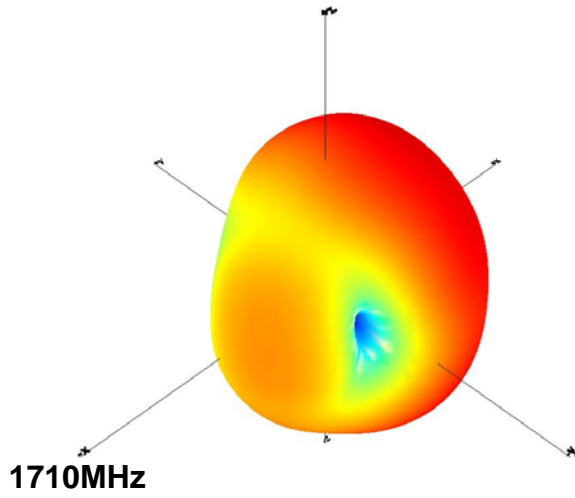



SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	5/14	

**3D Radiation Pattern (measure on CIROCOMM EVB)**



SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	6/14	



SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	7/14	

#### 4 Environmental conditions

##### 4-1 Operating conditions

The antenna has the electrical characteristics given in Tables 1 in the temperature range of  $-30^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$  and under the environmental conditions of  $+40^{\circ}\text{C}$  and 0-95 % r.h..

##### 4-2 Storage temperature range

The storage temperature range of product is  $-40^{\circ}\text{C}$  to  $+85^{\circ}\text{C}$

#### 5 Reliability tests

5-5-2 and 5-6 examination of enforced. Moreover, the decision standard of the movement confirmation is judged by 3 and 4 of the tables-1, and the decision standard of the appearance isn't thought function problem become defect be.

The decision standard of the confirmation of the movement is doing the characteristic electric standard of the antenna module. And, the decision standard of the appearance isn't thought function problem become defect be.

##### 5-1. Low-temperature test

Expose the specimen to  $-30^{\circ}\text{C}$  for 500 hours and then to normal temperature/humidity for 24 hours or more. After that examine the appearance and functions.

##### 5-2 High-temperature test


Expose the specimen to  $+85^{\circ}\text{C}$  for 500 hours and then to normal temperature/humidity for 24 hours or more. After that examine the appearance and functions.

##### 5-3 High-temperature/high-humidity test

Subject the object to the environmental conditions of  $+85^{\circ}\text{C}$  and 90-95% r.h. for 96 hours, then expose to normal temperature/humidity for 24 hours or more After this, check the appearance and functions.

##### 5-4 Thermal shock test

Subject the object to cyclic temperature change ( $-30^{\circ}\text{C}$ , 30 minutes  $\leftrightarrow$   $+85^{\circ}\text{C}$ , 30 minutes ) for 5 cycles, the expose to normal temperature/humidity for 24 hours or more.

SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	8/14	

## 5-5 Vibration test

### 5-5-1 Sinusoidal vibration test

Subject the object to vibrations of 5 to 200 to 5Hz swept in 10 minutes, 4.5G at maximum (2mm amplitude), in X and Y directions for two hours each and in Z direction for four hours. After this, check the appearance functions.

### 5-5-2 Vibration test in packaged condition

Subject the object, which is packaged as illustrated, to vibrations of 15 to 60 to 15Hz swept in 6 minutes, 4G at maximum (2mm amplitude at maximum), applied in X, Y and Z directions for two hours each, i.e. six hours in total. After this, check the appearance and functions.

## 5-6 Free fall test in packaged condition

Drop the object, which is packaged as illustrated, to a concrete surface from the height of 90 cm, on one corner, three edges and six faces once each, i.e. 10 times in total. After this, check the appearance and functions.

## 5-7. Soldering Heat Resistance Test:

After the lead pins of the unit are soaked in solder bath at  $270 \pm 5^{\circ}\text{C}$  for  $10 \pm 0.5$  seconds and then be left for more than 1 hour at  $25 \pm 5^{\circ}\text{C}$  in less than 65% relative humidity.

## 5-8. Adhesion Test:

The device is subjected to be soldered on test PCB. Then apply 0.5Kg(5N) of force for  $10 \pm 1$  seconds in the direction of parallel to the substrate. (the soldering should be done by reflow and be conducted with care so that the soldering is uniform and free of defect by stress such as heat shock) .

## 6 Inspection


As for the examination in the mass production, the receiving character of the ratio wave sent in a shield box from the standard antenna and VSWR are confirmed in the picking out examination.

## 7 Warranty

If any defect occurs form the product during proper use within a year after delivery, it will be repaired or replaced free of charge.





SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	9/14	

## 8 Other

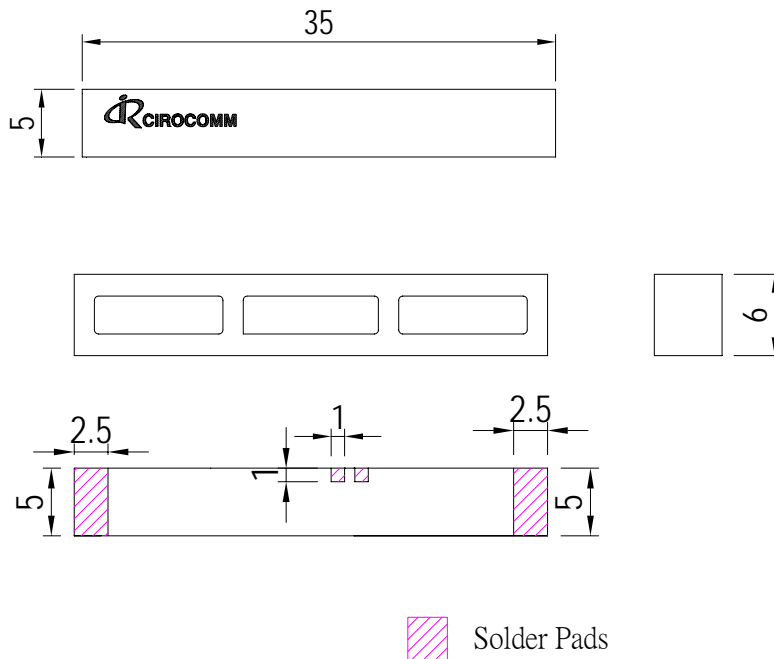
Any question arising from this specification manual shall be solved by arrangement made by both parties.


## 9 Precautions for use

- Antenna pattern use a Ag electrode.
- Please don't use the corrosion gas (sulfur gas, chlorine gas) in the atmosphere.
- Please don't direct solder onto the gold electrode of Antenna pattern.

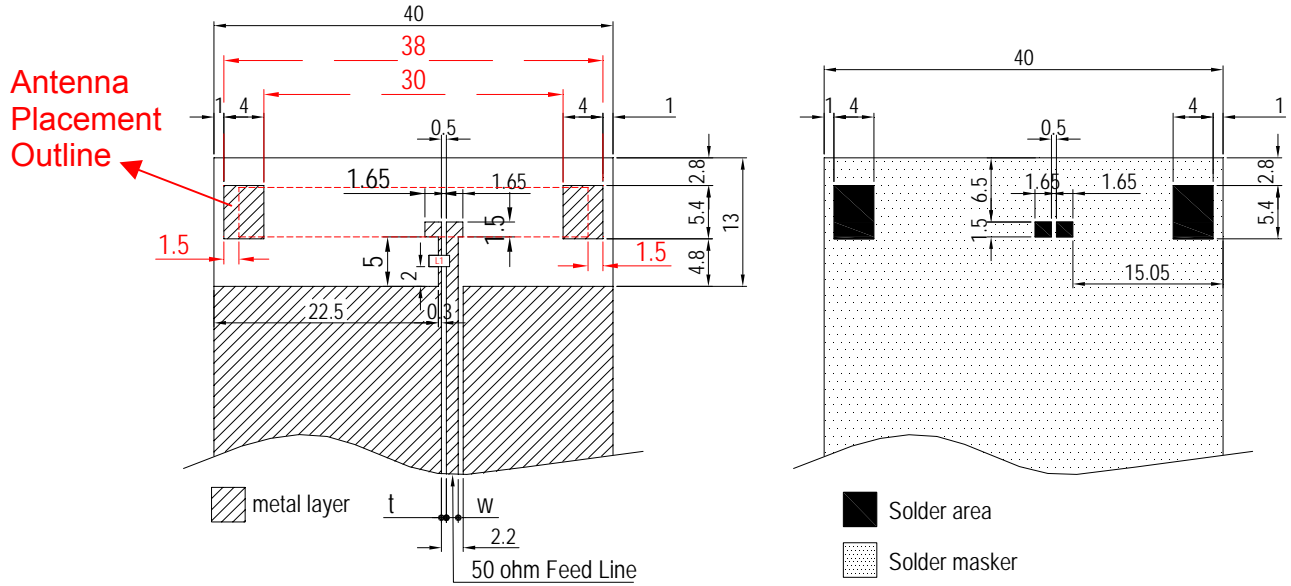
## 10. Drawings

### Shape and Dimension



SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	10/14	


**Recommend foot print for Evaluation Board**

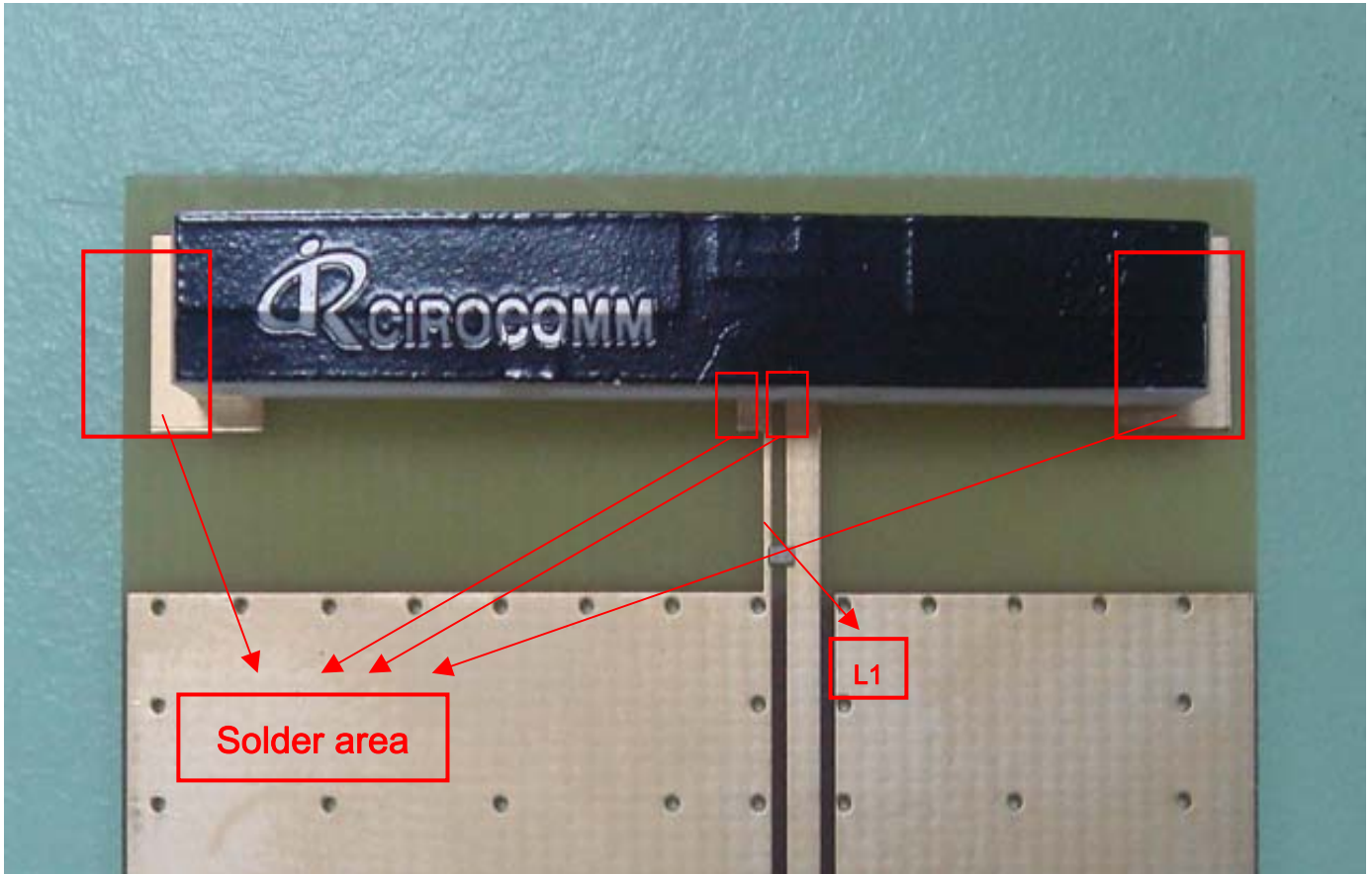


Tolerances unless otherwise specified  $\pm 0.1\text{mm}$

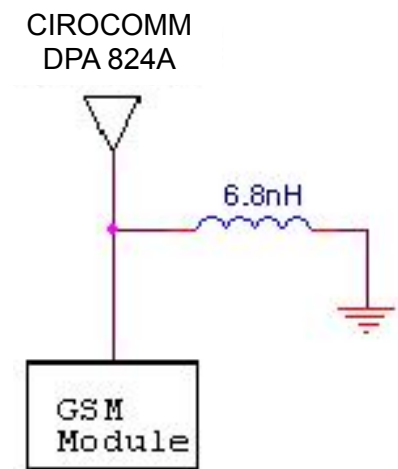
t,w=Unique dimensioning according to your PCB.


Circuit Symbol	Size	Description
L1	0402	6.8nH Inductor (MLK1005S15NIT)

SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	11/14	



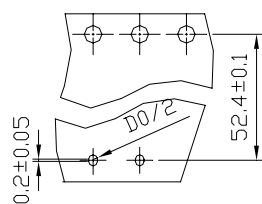
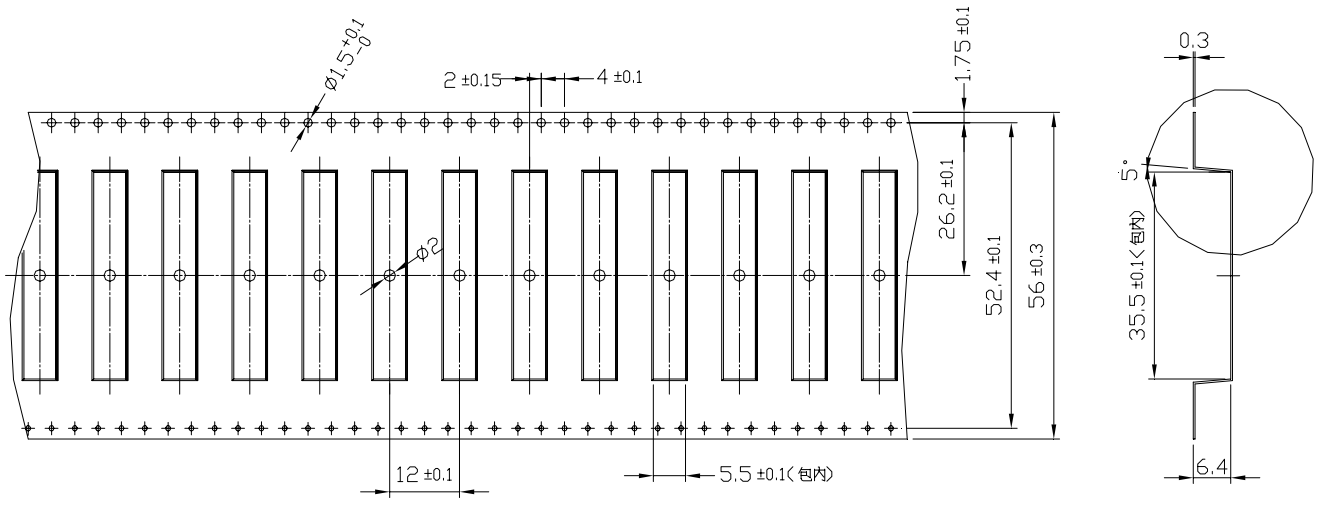
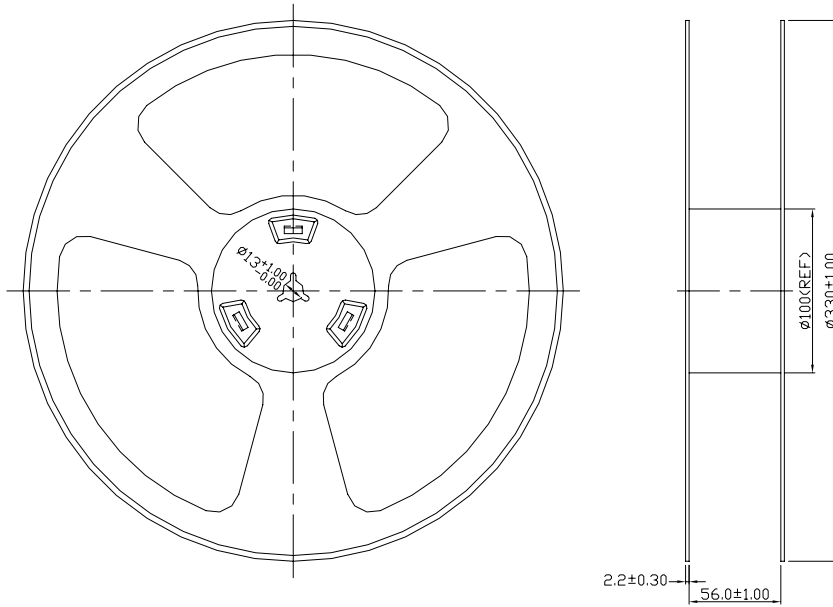
Circuit Symbol	Size	Description
L1	0402	6.8nH Inductor (MLK1005S15NIT)



SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	12/14	

**Delivery mode**

- 1 Blister tape to IEC 286-3 , polyester .
- 2 Pieces/tape : 450



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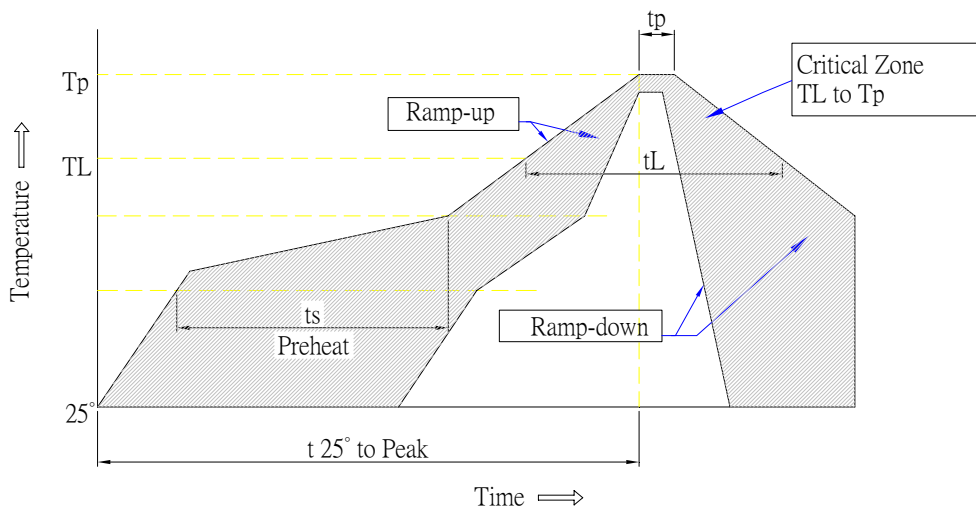
SPEC NO.	SP03AF08245-0010	ISSUED DATE	2010.09.13	PUBLISHED BY 2010.09.15 文件管制章
PRODUCT NAME	DPA 824A	VERSION	03	
		PAGE	14/14	

### 11.Recommended Reflow Temperature Profile

Cirocomm DPA 824A Planer Inverted-F antenna can be assembled following either Sn-Pb or Pb-free assembly. According to the Standard **IPC/JEDEC J-STD-020C**, the temperature profile suggested is as follow:

Phase	Profile features	Sn-Pb Assembly	Pb-Free Assembly (SnAgCu)
RAMP-UP	Avg. Ramp-up Rate (T <sub>max</sub> to TP)	3°C/second (max)	3°C/second(max)
PREHEAT	-Temperature Min(T <sub>Smin</sub> ) -Temperature Max(T <sub>Smin</sub> ) -Time(tsmin to t <sub>smax</sub> )	100°C 150°C 60-120 seconds	100°C 150°C 60-120 seconds
REFLOW	-Temperature(TL) -Total Time above TL (t L)	183°C 60-150 seconds	217°C 60-150 seconds
PEAK	-Temperature(TP) -Time(tp)	235°C 10-30 second	260°C 20-40 second
RAMP-DOWN	Rate	6°C / second max.	6°C / second max.
Time from 25°C to Peak Temperature		6 minutes max.	8 minutes max.

Next graphic shows temperature profile(gray zone)for the antenna assembly process in reflow ovens.



Temperatures profile

