

**This product is under development and specifications are subject to change.**

**Specifications for**  
**Blanview TFT-LCD Monitor (TENTATIVE)**  
**( 7.0" WVGA 800 x RGB x 480 Landscape)**

Version 0.0

(Please be sure to check the specifications latest version. )

MODEL COM70H7M44UTC

Customer's Approval

Signature :

Name :

Section :

Title :

Date :

**ORTUSTECH**

TOPPAN PRINTING CO.,LTD.  
Electronics Division  
Ortus Subdivision

Approved by

Checked by

Prepared by



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## 1. Application

This Specification is applicable to 178 mm (7.0 inch) Blanview TFT-LCD monitor with Touch Panel for non-military use.

- ◎ TOPPAN PRINTING makes no warranty or assume no liability that use of this Product and/or any information including drawings in this Specification by Purchaser is not infringing any patent or other intellectual property rights owned by third parties, and TOPPAN PRINTING shall not grant to Purchaser any right to use any patent or other intellectual property rights owned by third parties. Since this Specification contains TOPPAN PRINTING's confidential information and copy right, Purchaser shall use them with high degree of care to prevent any unauthorized use, disclosure, duplication, publication or dissemination of TOPPAN PRINTING's confidential information and copy right.
- ◎ If Purchaser intends to use this Products for an application which requires higher level of reliability and/or safety in functionality and/or accuracy such as transport equipment (aircraft, train, automobile, etc.), disaster-prevention/security equipment or various safety equipment, Purchaser shall consult TOPPAN PRINTING on such use in advance.
- ◎ This Product shall not be used for application which requires extremely higher level of reliability and/or safety such as aerospace equipment, telecommunication equipment for trunk lines, control equipment for nuclear facilities or life-support medical equipment.
- ◎ It must be noted as an mechanical design manner, especial attention in housing design to prevent arcuation/flexure caused by stress to the LCD module shall be considered.
- ◎ TOPPAN PRINTING assumes no liability for any damage resulting from misuse, abuse, and/or miss-operation of the Product deviating from the operating conditions and precautions described in the Specification.
- ◎ It shall be mutually conferred if nonconforming defect which result from unspecified cause in this specification arises.
- ◎ If any issue arises as to information provided in this Specification or any other information, TOPPAN PRINTING and Purchaser shall discuss them in good faith and seek solution.
- ◎ TOPPAN PRINTING assumes no liability for defects such as electrostatic discharge failure occurred during peeling off the protective film or Purchaser's assembly process.
- ◎ This Product is compatible for RoHS(2.0) directive.

Object substance	Maximum content [ppm]
Cadmium and its compound	100
Hexavalent Chromium Compound	1000
Lead & Lead compound	1000
Mercury & Mercury compound	1000
Polybrominated biphenyl series (PBB series)	1000
Polybrominated biphenyl ether series (PBDE series)	1000
Bis(2-ethylhexyl)phthalate series(DEHP series)	1000
Butyl benzyl phthalate series(BBP series)	1000
Dibutyl phthalate series(DBP series)	1000
Diisobutyl phthalate series(DIBP series)	1000

## 2. Outline Specifications

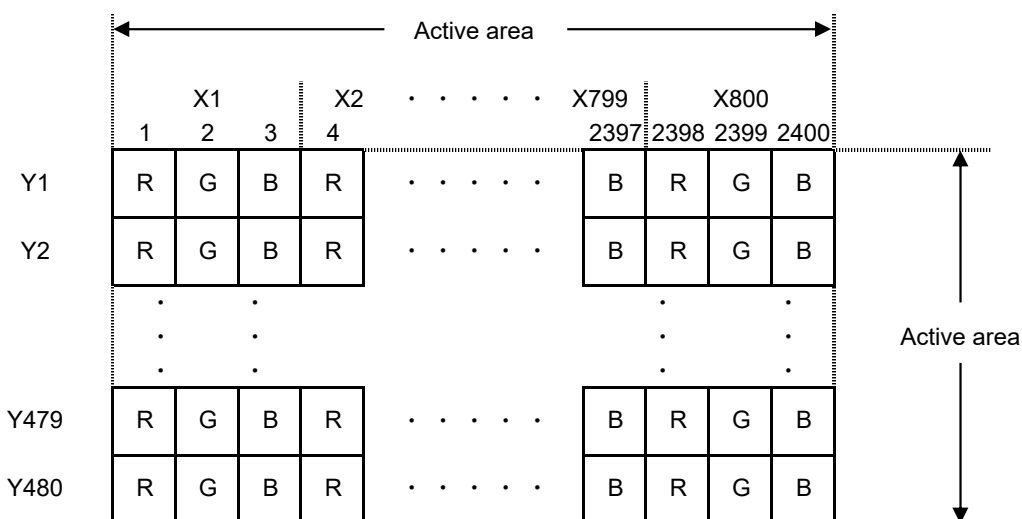
### 2.1 Features of the Product

- 7.0 inch diagonal display, 800 x RGB [H] x 480 [V] dots.
- 16.7 M colors (8-bit) / 262 K colors (6-bit).
- 3.3V voltage single power source.
- Timing generator [TG], Counter-electrode driving circuitry, Built-in power supply circuit.
- Long life white LED back-light.
- Blanview TFT-LCD, improved outdoor readability.
- Monitor with capacitive touch panel.
- Moisture/Water Compensation. Glove Support.

	Indoor		Outdoor	
	Readability	Power Efficiency (Battery Life)	Readability	Power Efficiency (Battery Life)
Transmissive	Good	Good	Fair	Poor
Transflective	Fair	Poor	Good	Good
Blanview	Good	Good	Good	Good

### 2.2 Display Method

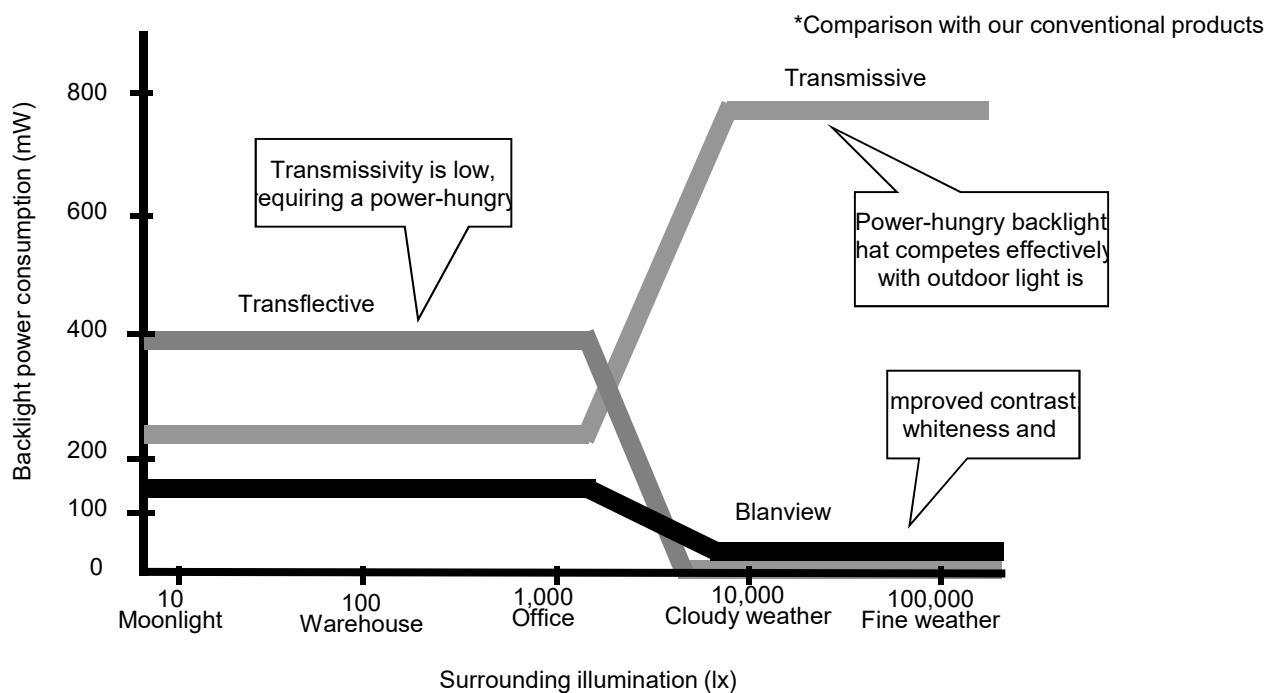
Items	Specifications	Remarks
Display type	VA , 16.7 M colors. / 262 K colors. Blanview, Normally black.	
Driving method	a-Si TFT Active matrix. Line-scanning, Non-interlace.	
Dot arrangement	RGB stripe arrangement.	Refer to "Dot arrangement"
Signal input method	8-bit / 6-bit LVDS interface (VESA format)	
Backlight type	Long life & High bright white LED.	
Touch panel	capacitive touch panel.	
NTSC ratio	50%	



Dot arrangement (FPC cable placed down side)

<Features of Blanview>

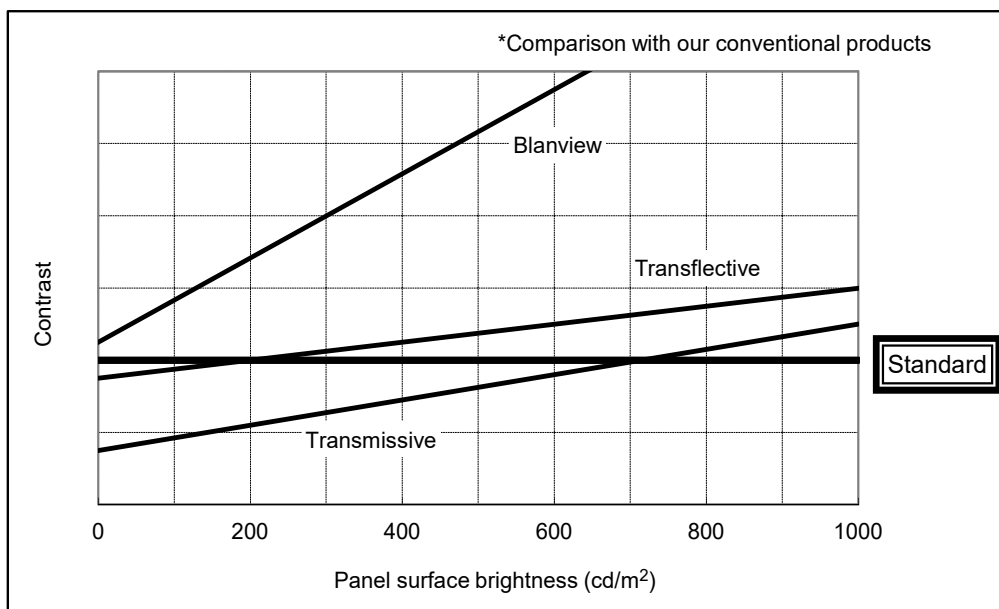
- Backlight power consumption required to assure visibility. (equivalent to 3.5"QVGA )



- Contrast characteristics under 100,000lx. (same condition as direct sunlight.)

With better contrast (higher contrast ratio), Blanview TFT-LCD has the best outdoor readability in three different types of TFT-LCD.

Below chart shows contrast value against panel surface brightness. (Horizontal: Panel surface brightness/ Vertical: Contrast value) LCD panel has enough outdoor readability above our Standard line. (TOPPAN PRINTING criteria)



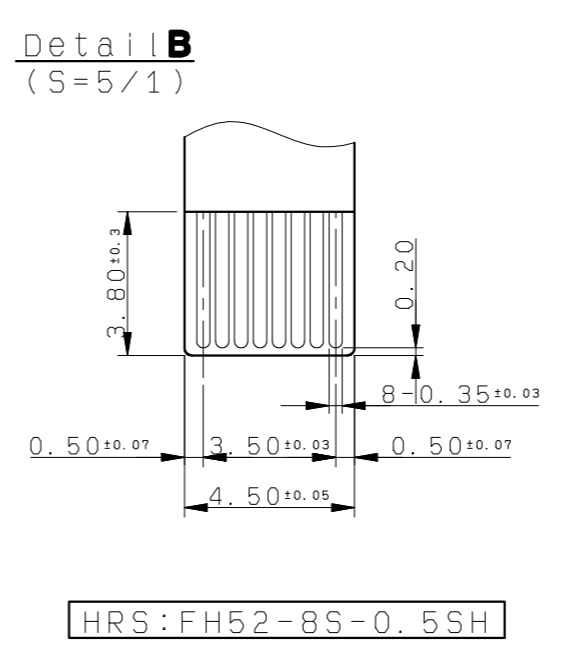
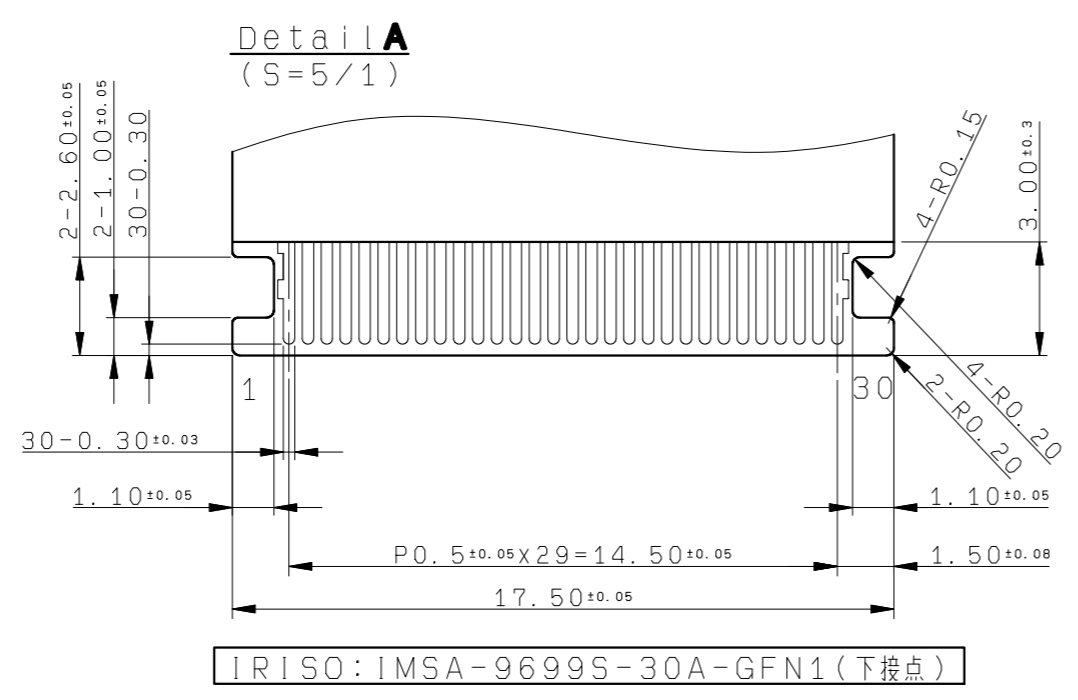
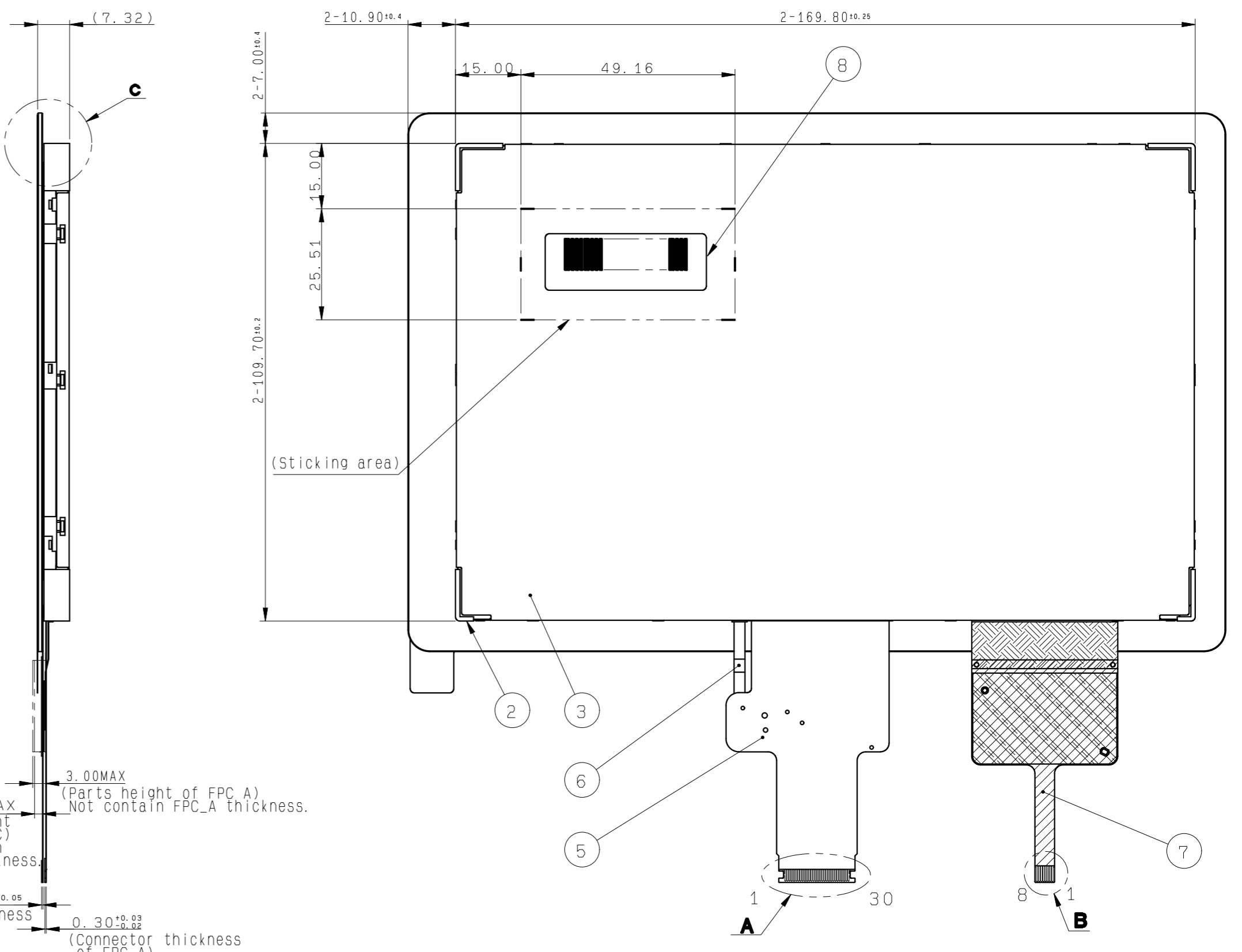
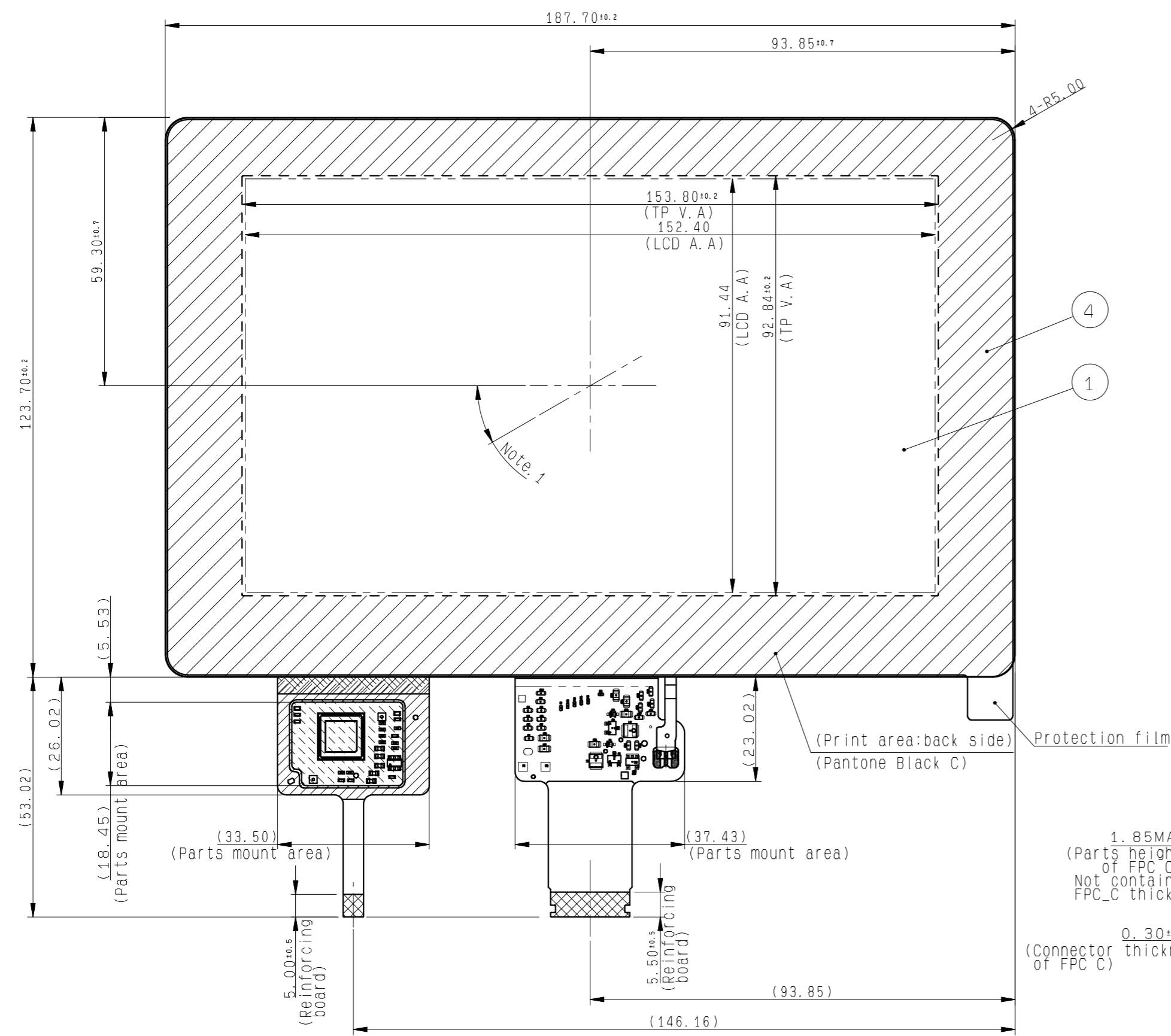
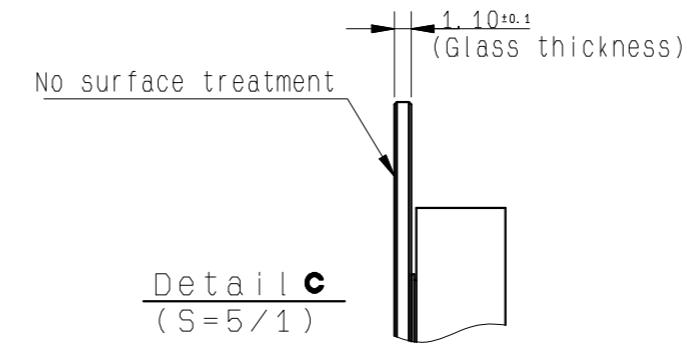
## 3. Dimensions and Outward Form

## 3.1 Dimensions

Items	Specifications	Unit	Remarks
Outline dimensions	187.70[H] × 123.70[V] × 7.32[D]	mm	Exclude FPC cable and parts on FPC.
Active area	152.40[H] × 91.44[V]	mm	178 mm diagonal
Number of dots	2400[H] × 480[V]	dot	
Dot pitch	63.5[H] × 190.5[V]	um	
Surface hardness	TBD	H	
Weight	TBD	g	Include FPC cable

3.2 Outward Form

(8/35)  
21TLM021  
Issue: Jun.1,2021

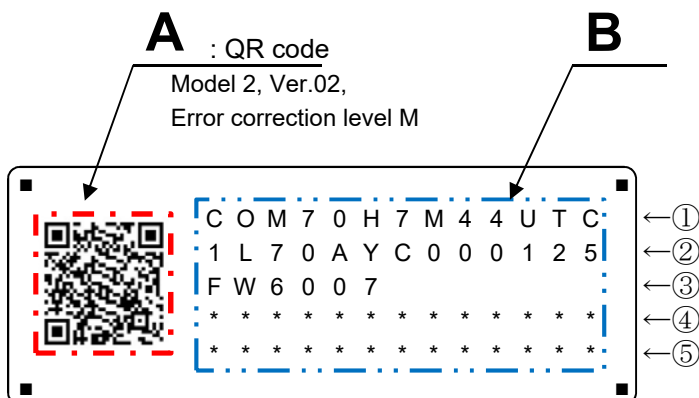


S LABEL	8			(13X37X0.08)
FPC C	7			For TP
FPC B	6			For LED
FPC A	5			For LCD
TOUCH PANEL	4			(OGS:Soda Glass)
S CASE C	3			SUS
FRAME	2			PC
LCD MODULE	1			
PART NAME	ITEM	PART CODE	MODEL NUMBER	REMARK
APPROVED 尾木	GENERAL TOLERANCE ±1.0	SCALE 1/1	UNIT mm	<b>TOPPAN</b> TOPPAN PRINTING CO.,LTD. DO NOT DUPLICATE, CONFIDENTIAL AND PROPRIETARY DRAWING No. REV. SHEET DIV.
CHECKED 加藤	ISSUE (Y:M:D) 21:05:20	MODEL COM70H7M44U**		
CHECKED	NAME			
DESIGN 増田剛				
DRAW 増田剛				
OUTLINE-D7M44				RJD601759D201 # /



3.3 Serial Label (S-label)

3.3.1 Display Items



1) Detail "A" Data code explanation

1	~	13	14	15	~	27	28	29	~	34	35	29	~	42	43	44	~	56
B①				B②				B③				B④				B⑤		

14, 28, 35, 43 : Blank

2) Detail "B" character code explanation

①: COM70H7M44UTC (Model name)

②: 1 L 70AYC 000125  
 | | | | |  
 a b c Serial number

③: FW6007  
 |  
 TP IC FW Ver. (6 digits)

④/⑤: Control code (Toppan)

	Content	Remarks
a	Last number at "A.D." Example) A.D. 2020 → 0	
b	The month that manufactures products	Jan. - A
		Feb. - B
		Mar. - C
		Apr. - D
		May - E
		Jun. - F
		Jul. - G
		Aug. - H
		Sep. - I
		Oct. - J
		Nov. - K
		Dec. - L
c	Model code (5 digits)	70AYC
	Serial number (6 digits)	000001~

3.3.2 Location of Serial Label (S-label)

Refer to 3.2 "Outward Form".

3.3.3 Others

QR code readability is excluded from quality assurance coverage.

## 4. Pin Assignment

## LCD\_FPC

No.	Symbol	Function
1	BLH	LED drive power source. (Anode side)
2	BLL2	LED drive power source . (Cathode side 2)
3	BLL1	LED drive power source . (Cathode side 1)
4	GND	Ground
5	VDD	Power supply input.
6	VDD	Power supply input.
7	TEST1	TEST input (Connect to VDD)
8	TEST2	TEST input (Connect to GND)
9	TEST3	TEST input (Connect to GND)
10	NC	No connection
11	UL/DR	Up & Left / Down & Right switching terminal ( Low : DR , High or NC : UL )
12	IM	6 / 8 bit (based on VESA ) switching terminal ( Low : 6bit , High or NC : 8bit )
13	STBYB	Standby signal (Low:Standby operation,High:Normal operation)
14	GND	Ground
15	R0-	LVDS DATA0(-)
16	R0+	LVDS DATA0(+)
17	GND	Ground
18	R1-	LVDS DATA1(-)
19	R1+	LVDS DATA1(+)
20	GND	Ground
21	CLK-	LVDS CLK(-)
22	CLK+	LVDS CLK(+)
23	GND	Ground
24	R2-	LVDS DATA2(-)
25	R2+	LVDS DATA2(+)
26	GND	Ground
27	R3-	LVDS DATA3(-)
28	R3+	LVDS DATA3(+)
29	GND	Ground
30	NC	No connection

- Recommended connector : IRISO ELECTRONICS 9699 series [IMSA-9699S-30A-GFN1]

## TP\_FPC

No.	Symbol	Function
1	GND	Ground
2	RSTN (1.8V)	External hardware reset input
3	I2C_INT (1.8V)	Interrupt output
4	GND	Ground
5	I2C_SCL (1.8V)	I2C interface, clock input
6	I2C_SDA (1.8V)	I2C interface, data input
7	GND	Ground
8	I2C_VDD (3.3V)	3.3V input power supply

- Recommended connector : HIROSE FH52-8S-0.5SH

- Please make sure to check a consistency between pin assignment in "3.2 Outward Form" and your connector pin assignment when designing your circuit.

Inconsistency in input signal assignment may cause a malfunction.

- Since FPC cable has gold plated terminals, gilt finish contact shoe connector is recommended.

## 5. Absolute Maximum Rating

GND=0V

Item	Symbol	Condition	Rating		Unit	Applicable terminal
			MIN	MAX		
LCD Supply voltage	VDD		-0.3	3.9	V	VDD
LCD Input voltage for logic	VI		-0.3	VDD+0.3	V	UL/DR , IM , STBYB
TP Supply voltage	I2C_VDD		-0.3	3.6	V	I2C_VDD
Forward current	IL1,IL2		--	40	mA	BLH-BLL1/BLL2
Storage temperature range	Tstg		-40	95	°C	

## 6. Recommended Operating Conditions

GND=0V

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
LCD Supply voltage	VDD		3.0	3.3	3.6	V	VDD
LCD Input voltage for logic	VI		0	--	VDD	V	UL/DR , IM , STBYB
TP Supply voltage	I2C_VDD		3.0	3.3	3.46	V	I2C_VDD
TP Input voltage for logic	TP_VI		1.7	1.8	1.9	V	RSTN , I2C_INT I2C_SCL, I2C_SDA
Operational temperature range	Top	Note1	-30	+25	(80)	°C	Panel surface temperature

Note1: This monitor is operatable in this temperature range. With regard to optical characteristics, refer to Item 8."CHARACTERISTICS".

## 7. Electrical Characteristics

## 7.1 DC Characteristics

( LCD Display Module )

(Unless otherwise noted, Ta=25 °C,VDD=3.3V,GND=0V)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
High Level Input Voltage	VIH		0.7VDD	--	VDD	V	UL/DR,IM,STBYB
Low Level Input Voltage	VIL		0	--	0.3VDD	V	
Pull up/down resistor	RI		200	350	850	kΩ	Pull up : IM , STBYB
			100	175	425	kΩ	Pull up : UL/DR
Operating Current	IDD	Color Bar fclk = 27.2 MHz	--	38	76	mA	VDD

## ( BackLight )

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Forward current	IL1	Ta=25 °C , Note1	--	15	40	mA	BLH - BLL1
	IL2		--	15	40	mA	BLH - BLL2
Forward voltage *Reference value	VL1	Ta=25 °C	--	18.4	19.7	V	BLH - BLL1
	VL2	IL1=IL2=(15) mA	--	18.4	19.7	V	BLH - BLL2
Estimated Life of LED	LL	Ta=25 °C Note2 IL1=IL2=(15) mA	--	( 50,000 )	--	hrs	

Note1: - Please control so that each current does not vary (IL1 = IL2).

Note2: - The lifetime of the LED is defined as a period till the brightness of the LED decreases to the half of its initial value.

- This figure is given as a reference purpose only, and not as a guarantee.

- This figure is estimated for an LED operating alone.

As the performance of an LED may differ when assembled as a monitor together with a TFT panel due to different environmental temperature.

- Estimated lifetime could vary on a different temperature and usually higher temperature could reduce the life significantly.

## ( TP Module )

(Unless otherwise noted, Ta=25 °C,VDD=I2C\_VDD=3.3V,VCCIO=1.8V,GND=0V)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Input Signal Voltage	TP_VIH	VIO18=1.8V	0.6×VIO18	-	VIO18	V	RSTN, I2C_SCL, I2C_SDA
	TP_VIL		0	-	0.3×VIO18	V	
Output Signal Voltage	TP_VOH	Io=8mA	0.7×VIO18	-	VIO18	mA	I2C_INT, I2C_SCL, I2C_SDA
	TP_VOL	Io=-10mA	0	-	0.3×VIO18	mA	
Operating Current	I2C_IDD	1 touch at center. *for reference	-	TBD	-	mA	I2C_VDD

(VIO18=1.8V ; IC internal power supply)

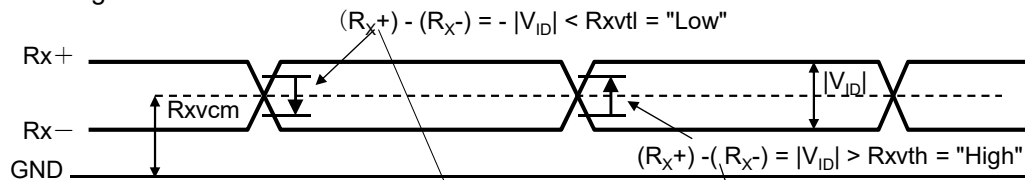
### 7.2 LVDS interface

#### 7.2.1 LVDS DC Characteristics

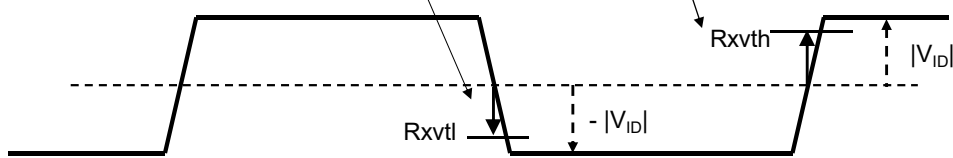
(Unless otherwise noted, Ta=25 °C,VDD=3.3V,GND=0V)

Item	Symbol	Condition	Rating			Unit	Applicable terminal
			MIN	TYP	MAX		
Differential input high threshold voltage	Rxvth	Rxvcm=1.2V	-	-	0.1	V	CLK+, CLK- R0+, R0-, R1+, R1- R2+, R2-, R3+, R3-
Differential input low threshold voltage	Rxvtl		-0.1	-	-	V	
Differential input common Mode voltage	Rxvcm		1.0	1.2	$1.8- V_{ID} /2$	V	
Differential input voltage	$ V_{ID} $		0.2	-	0.6	V	
Differential input leakage current	$RV_{leak}$		-10	-	+10	$\mu A$	

#### Single end signals



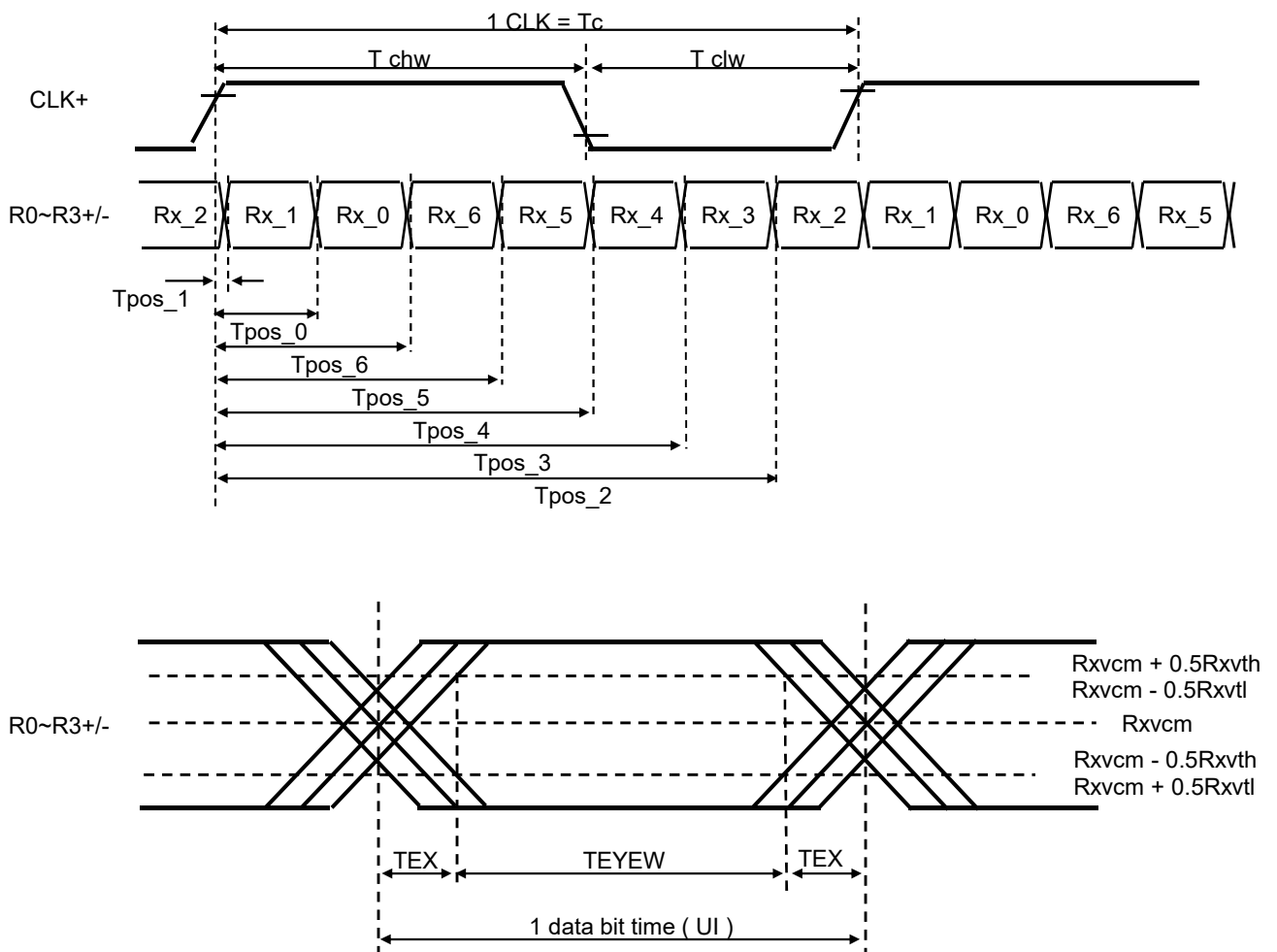
#### Differential signals



## 7.2.2 LVDS AC Characteristics

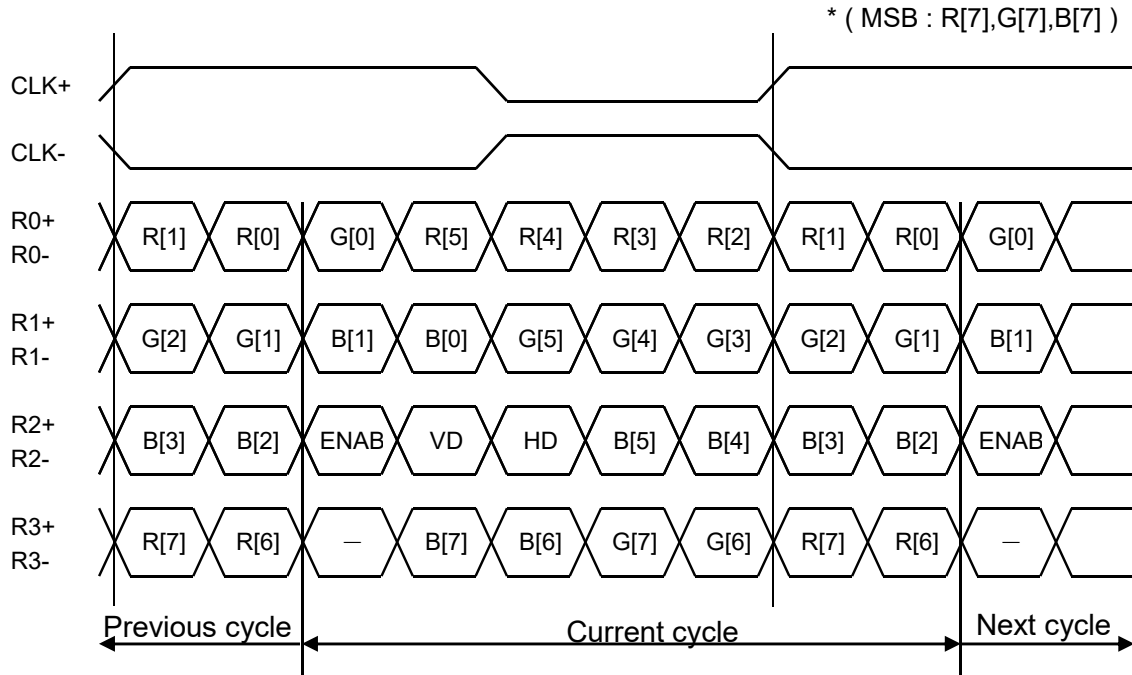
(Unless otherwise noted,  $T_a=25\text{ }^\circ\text{C}$ ,  $V_{DD}=3.3\text{V}$ ,  $GND=0\text{V}$ )

Item	Symbol	Rating			Unit	
		MIN	TYP	MAX		
CLK Frequency	f clk	25.2	27.2	30.5	MHz	
Clock period	Tc	32.8	36.8	39.7	ns	
1 data bit time	UI	-	1/7	-	Tc	
CLK High level Width	T chw	2.9	4	4.1	UI	
CLK Low level Width	T clw	2.9	3	4.1	UI	
Position 1	Tpos_1	-0.2	0	0.2	UI	
Position 0	Tpos_0	0.8	1	1.2	UI	
Position 6	Tpos_6	1.8	2	2.2	UI	
Position 5	Tpos_5	2.8	3	3.2	UI	
Position 4	Tpos_4	3.8	4	4.2	UI	
Position 3	Tpos_3	4.8	5	5.2	UI	
Position 2	Tpos_2	5.8	6	6.2	UI	
Receiver Strobe Position 7	TEYEW	0.6	-	-	UI	
Receiver Strobe Position 8	TEX	-	-	0.2	UI	

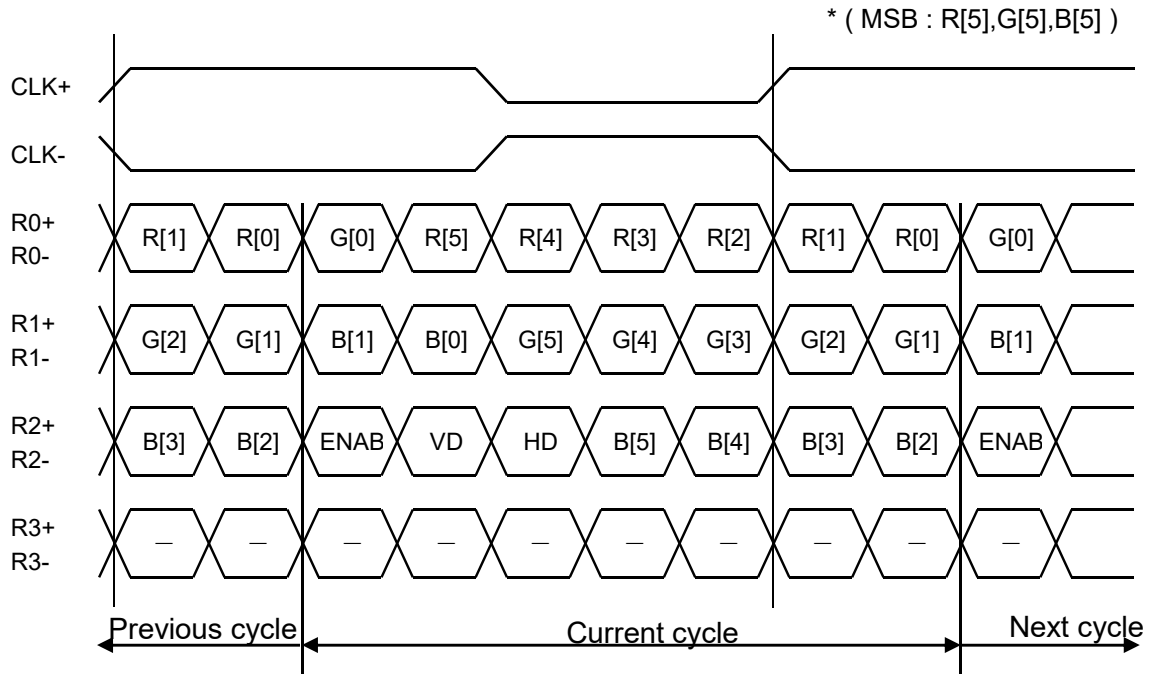


### 7.2.3 LVDS Data Format

#### VESA Format 8bit



#### VESA Format 6bit

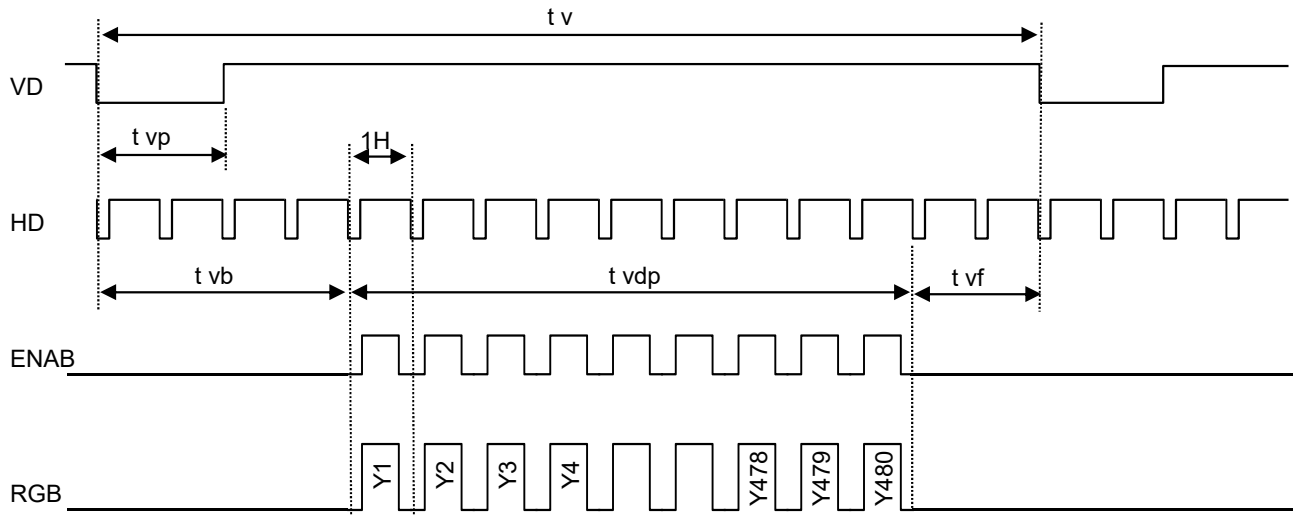


7.3 Input timing

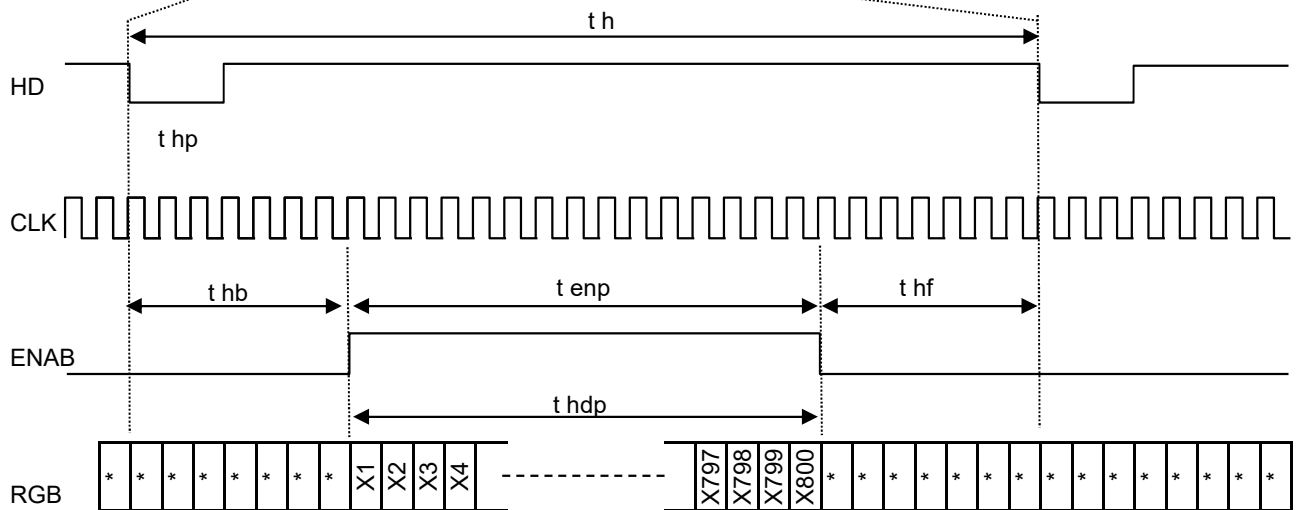
Item	Symbol	Rating			Unit	Signal ( * )
		MIN	TYP	MAX		
CLK frequency	fCLK	25.2	27.2	30.5	MHz	CLK
VD frequency	fVD	-	60	-	Hz	VD
1 vertical field	tv	490	528	552	H	
VD pulse width	tvp	1	2	66	H	
VD back porch	tvb	5	10	67	H	
VD front porch	tvf	5	38	67	H	
Vertical valid data	tvdp		480		H	VD,HD,ENAB R[7:0],G[7:0],B[7:0]
HD frequency	fHD	-	28.8	-	kHz	
1 horizontal field	th	856	860	920	CLK	
HD pulse width	thp	1	2	100	CLK	
HD back porch	thb	5	16	101	CLK	
HD front porch	thf	19	44	115	CLK	CLK,HD,ENAB R[7:0],G[7:0],B[7:0]
ENAB pulse width	tenp		800		CLK	
Horizontal valid data	thdp		800		CLK	

( \* ) Input terminals are (R0+/- , R1+/- , R2+/- , R3+/- , CLK+/-).

<Vertical timing>

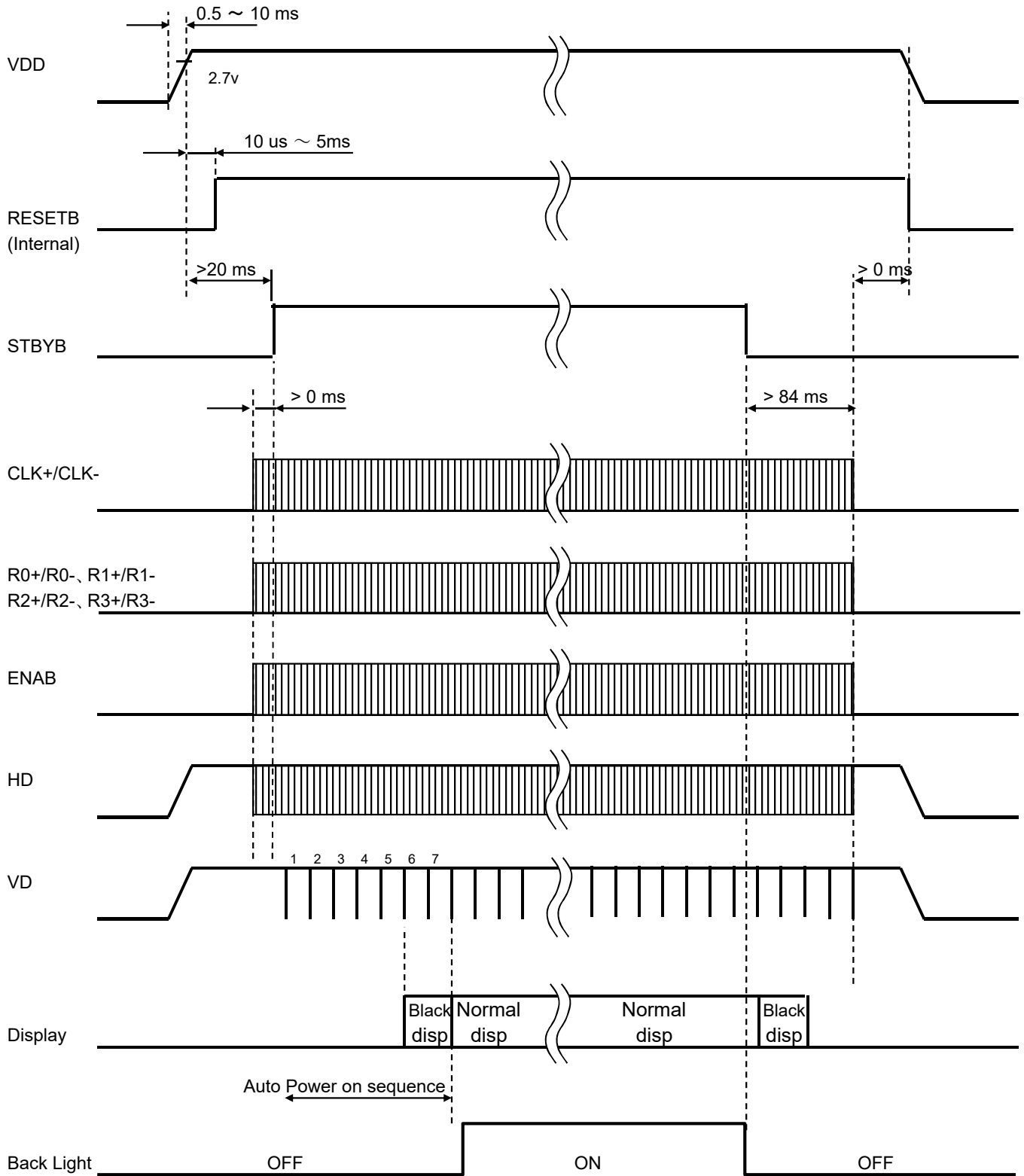


<Horizontal timing>



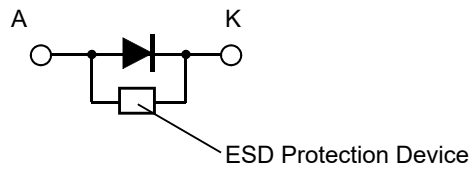
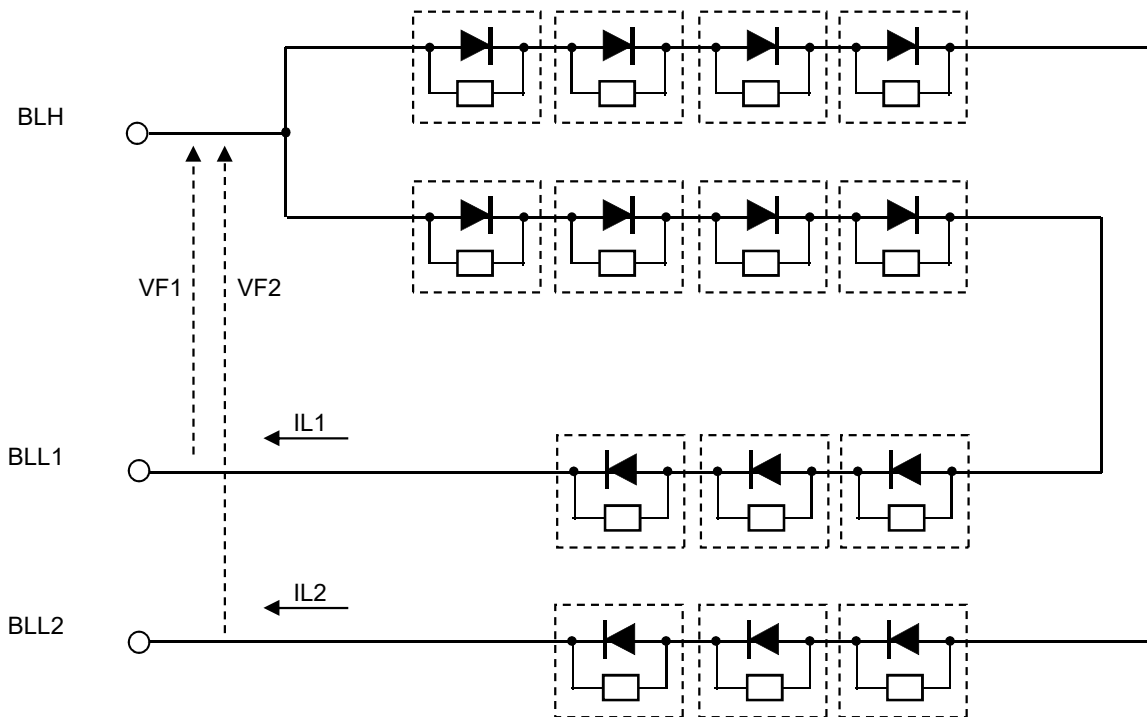


### 7.4 LCD Power ON/OFF Sequence



Note: ENAB, HD and VD are included in the R2 + / R2- terminals.

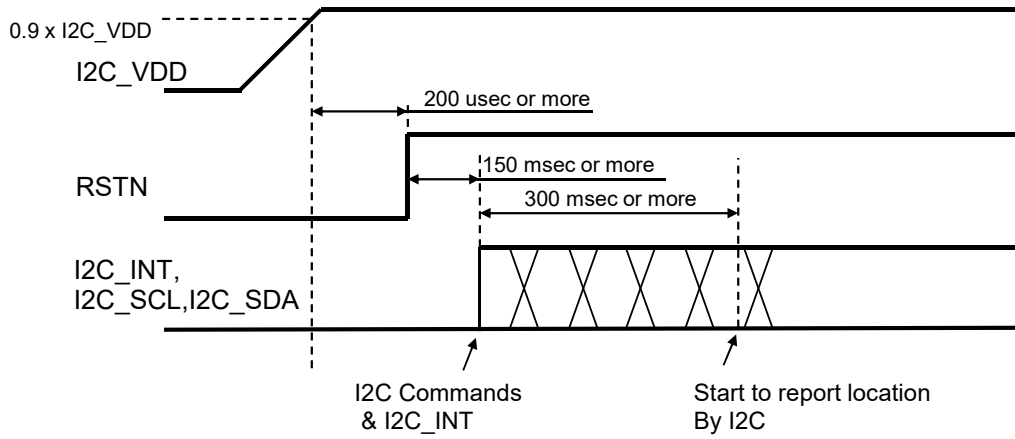
8. LED Circuit



\* It is recommended to control currents of BLL1 / BLL2 to equal current values ( $IL1 = IL2$ ).

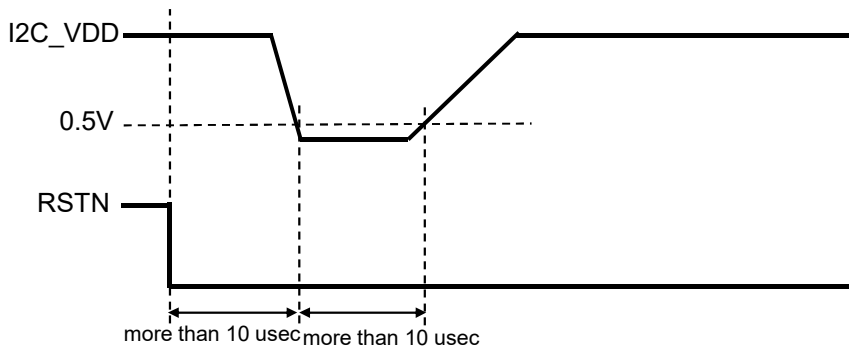
### 9. TP Power ON/OFF timing

#### 9.1 TP Power ON timing



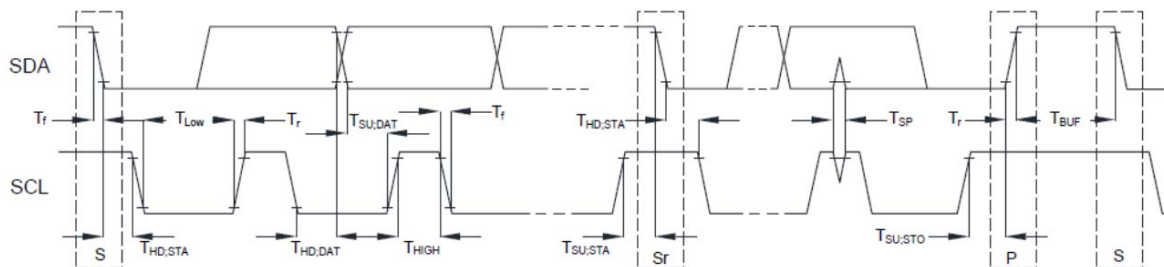
Note : There's reset while power-on and power-off to power-on

#### 9.2 TP Power-off to Power-on timing



- Note.**
1. During the power off time, the I2C\_VDD must be lower than 0.5V that make sure the touch controller have been correctly reset.
  2. I2C\_VDD/I2C\_SCL/I2C\_SDA/I2C\_INT power-off sequence free.

## 10. TP Interface - I2C AC Characteristics

(Unless otherwise noted,  $T_a=25\text{ }^\circ\text{C}$ ,  $V_{DD}=I2C\_VDD=3.3\text{V}$ ,  $V_{CCIO}=1.8\text{V}$ ,  $GND=0\text{V}$ )

Symbol	Parameter	100kHz			400kHz		
		MIN	MAX	Unit	MIN	MAX	Unit
$F_{SCL}$	SCL clock frequency	0	100	kHz	0	400	kHz
$T_{HD;STA}$	Hold time (repeated) START condition. After this period, the first clock pulse is generated	4.0	-	us	0.6	-	us
$T_{LOW}$	LOW period of the SCL clock	4.7	-	us	1.3	-	us
$T_{HIGH}$	HIGH period of the SCL clock	4.0	-	us	0.6	-	us
$T_{SU;STA}$	Set-up time for a repeated START condition	4.7	-	us	0.6	-	us
$T_{HD;DAT}$	Data hold time	0	3.45	us	0	0.9	us
$T_{SU;DAT}$	Data set-up time	250	-	ns	100	-	ns
$T_r$	Rise time of both SDA and SCL signals	-	1000	ns	-	300	ns
$T_f$	Fall time of both SDA and SCL signals	-	300	ns	-	300	ns
$T_{SU;STO}$	Set-up time for STOP condition	4.0	-	us	0.6	-	us
$T_{BUF}$	Bus free time between a STOP and START condition	4.7	-	us	1.3	-	us
$T_{SP}$	Pulse width of spikes which must be suppressed by the input filter	-	-	ns	0	50	ns

## 11. Characteristics

## 11.1 Optical Characteristics

(Measurement Condition)

Measuring instruments: CS2000 (KONICA MINOLTA), LCD7200 (OTSUKA ELECTRONICS), EZcontrastXL88 (ELDIM)

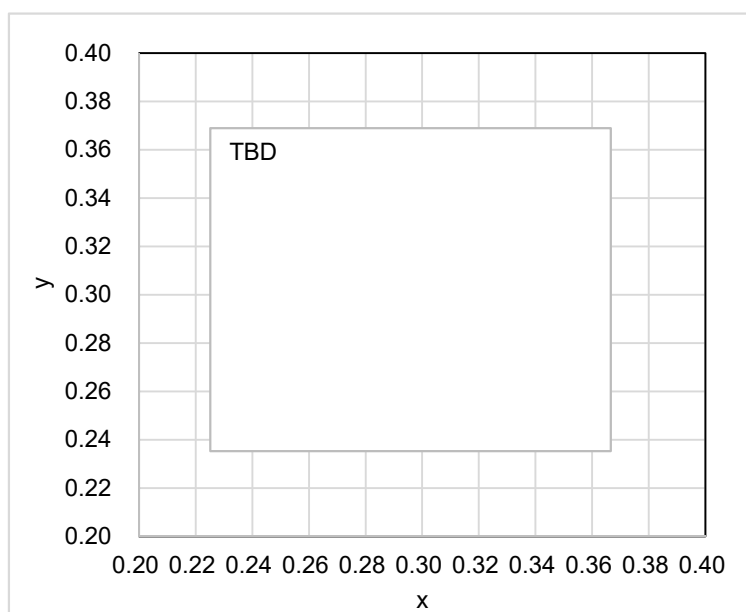
Driving condition: VDD=I2C\_VDD=3.3V,VCCIO=1.8V,GND=0, Optimized VCOMDC

Backlight: IL1=IL2=(15) mA

Measured temperature: Ta = 25°C

Item		Symbol	Condition	MIN	TYP	MAX	Unit	Note №	Remark
Response time	Rise time	TON	[Data]=	-	(50)	(100)	ms	1	
	+ Fall time	+ TOFF	(00)h → (FF)h → (00)h						
Contrast ratio		CR	[Data]= (FF)h / (00)h	(TBD)	(900)	-		2	
Viewing angle	Left	θL	[Data]=	(80)	-	-	deg	3	
	Right	θR	(FF)h / (00)h	(80)	-	-			
	Up	φU	CR ≥ (10)	(80)	-	-			
	Down	φD		(80)	-	-			
White Chromaticity		x y	[Data]= (FF)h	White chromaticity range				4	
Center Brightness			[Data]= (FF)h	(TBD)	(380)	-	cd/m <sup>2</sup>	5	*IL1=IL2=(40) mA
				(TBD)	(900)	-			
Brightness distribution			[Data]= (FF)h	(70)	-	-	%	6	
Burn-in				No noticeable burn-in image shall be observed after (2) hours of window pattern display.				7	

\* Note number 1 to 7: Refer to the APPENDIX of "Reference Method for Measuring Optical Characteristics".



White Chromaticity Range

(White Chromaticity Range)

x	y
(TBD)	(TBD)
(TBD)	(TBD)
(TBD)	(TBD)
(TBD)	(TBD)
(TBD)	(TBD)
(TBD)	(TBD)
(TBD)	(TBD)
(TBD)	(TBD)
(TBD)	(TBD)

## 11.2 Temperature Characteristics

(Measurement Condition)

Measuring instruments: CS2000 (KONICA MINOLTA), LCD7200 (OTSUKA ELECTRONICS)

Driving condition: VDD=I2C\_VDD=3.3V,VCCIO=1.8V,GND=0, Optimized VCOMDC

Backlight: IL1=IL2=(15) mA

Item		Symbol	Specification		Remark
			Ta = (-20) °C	Ta = (70) °C	
Response time	Rise time + Fall time	TON + TOFF	(TBD)	(TBD)	
Contrast ratio		CR	(TBD)	(TBD)	Backlight ON
Display Quality			No noticeable display defect or ununiformity should be observed.		

## 12. Criteria of Judgment

## 12.1 Defective Display and Screen Quality

Test Condition: Observed TFT-LCD monitor from front during operation with the following conditions

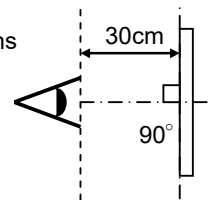
Driving Signal: Raster Patter (RGB, white, black)

Signal condition: [Data]:(00)h, (TBD)h, (FF)h (3steps)

Observation distance: 30 cm

Illuminance: 200 to 350 lx

Backlight: IL1=IL2=(15) mA



Defect item	Defect content	Criteria	
Display Quality	Line defect	Black, white or color line, 3 or more neighboring defective dots	Not exists
	Dot defect	Uneven brightness on dot-by-dot base due to defective TFT or CF, or dust is counted as dot defect (brighter dot, darker dot)	Refer to table 1
		High bright dot: Visible through 2% ND filter at [Data]=(00)h	
		Low bright dot: Visible through 5% ND filter at [Data]=(00)h	
	Dark dot: Appear dark through white display at [Data]=(TBD)h		
	Invisible through 5% ND filter at [Data]=(00)h	Acceptable	
Screen Quality	Stain	Uneven brightness (white stain, black stain etc)	Invisible through 5% ND filter at Black screen. Invisible through 1% ND filter at other screen.
	Foreign particle	TBD	
	Others		for judgment when necessary

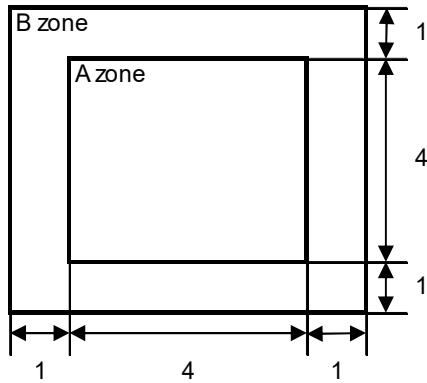
$\varphi$ (mm): Average diameter = (major axis + minor axis)/2

Permissible number: N

Table1

Area	High bright dot	Low bright dot	Dark dot	Total	Criteria
A	0	2	2	3	Permissible distance between same color bright dots (includes neighboring dots): 3 mm or more Permissible distance between same color high bright dots (includes neighboring dots): 5 mm or more
B	2	4	4	6	
Total	2	4	4	7	

<Landscape model>



Division of A and B areas

B area: Active area

Dimensional ratio between A and B areas: 1: 4: 1

(Refer to the left figure)



## 12.2 Screen and Other Appearance

Testing conditions

Observation distance : 30 cm

Illuminance : (TBD) lx

Item	Criteria	Remark
Polarizer Flaw Stain Dirt Bubble Dust Dent	Ignore invisible defect when the backlight is on.	Applicable area: Active area only (Refer to the section 3.2 Outward Form)
S case	No functional defect occurs	
FPC	No functional defect occurs	

Observed by the surface (Touch Panel)

Item	Criteria
TBD	TBD

## 13. Reliability Test

Test item		Test condition	number of failures / number of examinations
Durability test	High temperature storage	Ta = (95)°C (500)hrs	TBD
	Low temperature storage	Ta =(-40)°C (500)hrs	TBD
	High temperature operation	Tp = (80)°C (500)hrs	TBD
	Low temperature operation	Tp = (-30)°C (500)hrs	TBD
	Thermal shock storage	(-40)°C ↔ (95)°C (30min / 30min) (100)cycles	TBD
Mechanical environmental test	Electrostatic discharge test (Non operation)	Confirms to EIAJ ED-4701/300, C=200pF,R=0Ω,V=±200V Each 3 times of discharge on and power supply and other terminals.	TBD
	Surface discharge test (Non operation)	C=250pF, R=100Ω, V=±(TBD)kV Each 5 times of discharge in both polarities on the center of screen with the case grounded.	TBD
	FPC tension test (FPC of LCD only)	Pull the FPC with the force of 3N for 10 sec. in the direction - 90_degree to its original direction.	TBD
	FPC bend test (FPC of LCD only)	Pull the FPC with the force of 3N for 10 sec. in the direction -180_degree to its original direction. Reciprocate it 3 times.	TBD
	Vibration test	Total amplitude 1.5mm, f=10 ~55Hz, X,Y,Z directions for each 2 hours	TBD
	Impact test	Use TOPPAN PRINTING original jig (see next page) and make an impact with peak acceleration of 1000m/s <sup>2</sup> for 6 msec with half sine-curve at 3 times to each X, Y, Z directions in conformance with JIS C 60068-2-27-2011.	TBD

Note: Ta=ambient temperature Tp=Panel temperature

※ The profile of high temperature/humidity storage and High Temperature/humidity operation  
(Pure water of over 10MΩ·cm shall be used.)

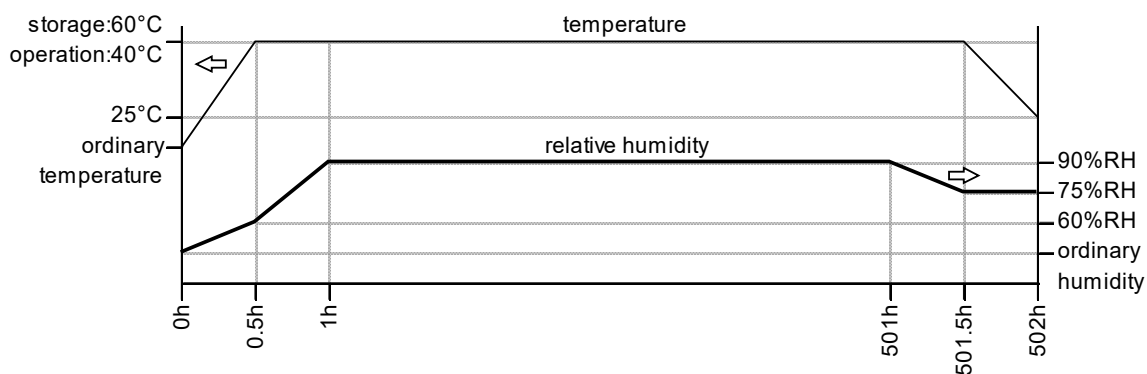
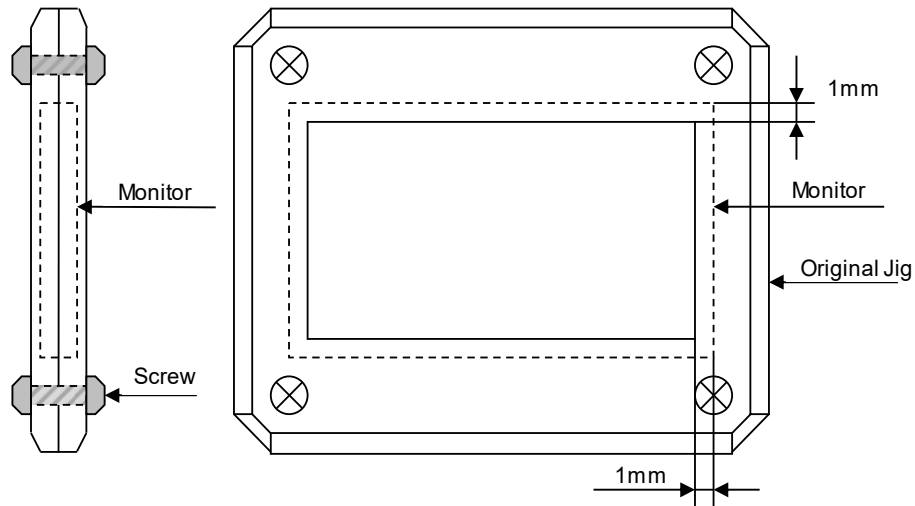


Table2. Reliability Criteria

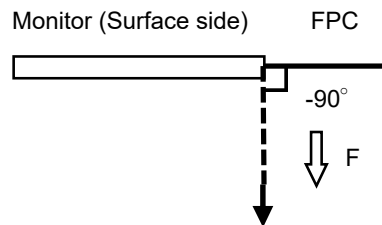
The parameters should be measured after leaving the monitor at the ordinary temperature for 24 hours or more after the test completion.

Item	Standard	Remark
Display quality	No visible abnormality shall be seen. (Except for unevenness by PoI deterioration.)	
Contrast ratio	200 or more	Backlight ON

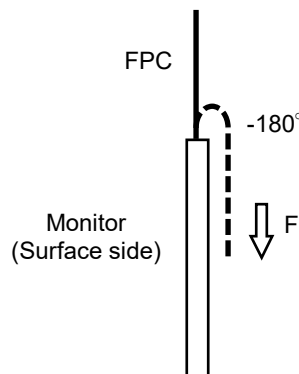
TOPPAN PRINTING Original Jig



FPC tension test



FPC bend test



14. Packing Specifications

TBD

## 15. Handling Instruction

### 15.1 Cautions for Handling LCD panels



#### Caution

- (1) Do not make an impact on the LCD panel glass because it may break and you may get injured from it.
- (2) If the glass breaks, do not touch it with bare hands.  
(Fragment of broken glass may stick you or you cut yourself on it.)
- (3) If you get injured, receive adequate first aid and consult a medial doctor.
- (4) Do not let liquid crystal get into your mouth.  
(If the LCD panel glass breaks, try not let liquid crystal get into your mouth even toxic property of liquid crystal has not been confirmed.)
- (5) If liquid crystal adheres, rinse it out thoroughly.  
(If liquid crystal adheres to your cloth or skin, wipe it off with rubbing alcohol or wash it thoroughly with soap. If liquid crystal gets into eyes, rinse it with clean water for at least 15 minutes and consult an eye doctor.)
- (6) If you scrap this products, follow a disposal standard of industrial waste that is legally valid in the community, country or territory where you reside.
- (7) Do not connect or disconnect this product while its application products is powered on.
- (8) Do not attempt to disassemble or modify this product as it is precision component.
- (9) If a part of soldering part has been exposed, and avoid contact (short-circuit) with a metallic part of the case etc. about FPC of this model, please.  
Please insulate it with the insulating tape etc. if necessary.  
The defective operation is caused, and there is a possibility to generation of heat and the ignition.
- (10) Since excess current protection circuit is not built in this TFT module, there is the possibility that LCD module or peripheral circuit become feverish and burned in case abnormal operation is generated.  
We recommend you to add excess current protection circuit to power supply.
- (11) The end part of glass and film of touch panel has conductivity, and avoid contact (short-circuit) with electroconductive case etc.. There is a possibility of setting up a defective touch panel, and insulate it for the case suppression (cushion etc.) if necessary, please.
- (12) The devices on the FPC are damageable to electrostatic discharge, because the terminals of the devices are exposed.  
Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors.  
Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.

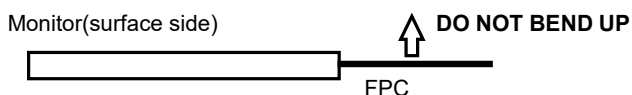


#### Caution

This mark is used to indicate a precaution or an instruction which, if not correctly observed, may result in bodily injury, or material damages alone.

## 15.2 Precautions for Handling

- 1) Wear finger tips at incoming inspection and for handling the TFT monitors to keep display quality and keep the working area clean.  
Do not touch the surface of the monitor as it is easily scratched.
- 2) Wear grounded wrist-straps and use electrostatic neutralization blowers to prevent static charge and discharge when handling the TFT monitors as the LED in this TFT monitors is damageable to electrostatic discharge. Designate an appropriate operating area, and set equipment, tools, and machines properly when handling this product.
- 3) Avoid strong mechanical shock including knocking, hitting or dropping to the TFT monitors for protecting their glass parts. Do not use the TFT monitors that have been experienced dropping or strong mechanical shock.
- 4) Do not use or storage the TFT monitors at high temperature and high humidity environment. Particularly, never use or storage the TFT monitors at a location where condensation builds up.
- 5) Avoid using and storing TFT monitors at a location where they are exposed to direct sunlight or ultraviolet rays to prevent the LCD panels from deterioration by ultraviolet rays.
- 6) Do not stain or damage the contacts of the FPC cable .  
FPC cable needs to be inserted until it can reach to the end of connector slot.  
During insertion, make sure to keep the cable in a horizontal position to avoid an oblique insertion.  
Otherwise, it may cause poor contact or deteriorate reliability of the FPC cable.
- 7) Do not bend or pull the FPC cable or carry the TFT monitor by holding the FPC cable.  
Especially, it will cause mechanical damage or critical defect if FPC is pull up or bent up to short of display.



- 8) Peel off the protective film on the TFT monitors during mounting process.  
Refer to the section 15.5 on how to peel off the protective film.  
We are not responsible for electrostatic discharge failures or other defects occur when peeling off the protective film.

## 15.3 Precautions for Operation

- 1) Since this TFT monitors are not equipped with light shielding for the driver IC, do not expose the driver IC to strong lights during operation as it may cause functional failures.
- 2) In case of powering up or powering off this LCD module, be sure to comply the sequence as instructed in this specification.
- 3) Do not plug in or out the FPC cable while power supply is switch on.  
Plug the FPC cable in and out while power supply is switched off.
- 4) Do not operate the TFT monitors in the strong magnetic field. It may break the TFT monitors.
- 5) Do not display a fixed image on the screen for a long time.  
Use a screen-saver or other measures to avoid a fixed image displayed on the screen for a long time.  
Otherwise, it may cause burn-in image on the screen due the characteristics of liquid crystal.

#### 15.4 Storage Condition for Shipping Cartons

(Storage environment)

- Temperature 0 to 40° C
- Humidity 60%RH or less  
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year
- Unpacking To prevent damages caused by static electricity, anti-static precautionary measures (e.g. earthing, anti-static mat) should be implemented.  
After unpack, keep product in the appropriate condition, otherwise bubble seal of Protective film may be printed on Polarizer.
- Maximum piling up (TBD) cartons

\*Conditions to storage after unpacking

(Storage environment)

- Temperature 0 to 40° C
- Humidity 60%RH or less  
No-condensing occurs under low temperature with high humidity condition.
- Atmosphere No poisonous gas that can erode electronic components and/or wiring materials should be detected.
- Time period 1 year (Shelf life)
- Others Keep/ store away from direct sunlight  
Storage goods on original tray made by TOPPAN PRINTING.

### 15.5 Precautions for Peeling off the Protective film

The followings work environment and work method are recommended to prevent the TFT monitors from static damage or adhesion of dust when peeling off the protective films.

#### A) Work Environment

- a) Humidity: 50 to 70 %RH, Temperature 15 to 27 ° C
- b) Operators should wear conductive shoes, conductive clothes, conductive finger tips and grounded wrist-straps.  
Use an electrostatic neutralization blower.
- c) Anti-static treatment should be implemented to work area's floor.  
Use a room shielded against outside dust with sticky floor mat laid at the entrance to eliminate dirt.

#### B) Work Method

TBD

### 15.6 Warranty

TOPPAN PRINTING is only liable to defective goods which is stored and used under the condition complying with this specifications and returned within 1 (one) year.

Warranty caused by manufacturing defect shall be conducted by replacement of goods or refundment at unit price.



**APPENDIX**

Reference Method for Measuring Optical Characteristics and Performance

1. Measurement Condition (Backlight ON)

Measuring instruments: CS2000 (KONICA MINOLTA), LCD7200 (OTSUKA ELECTRONICS), EZcontrastXL88 (ELDIM)

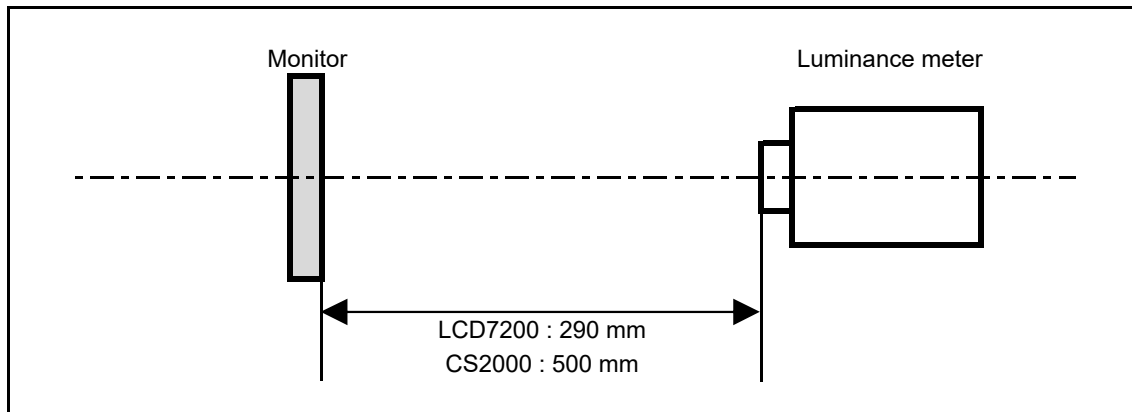
Driving condition: Refer to the section "Optical Characteristics"

Measured temperature: 25°C unless specified

Measurement system: See the chart below. The luminance meter is placed on the normal line of measurement system.

Measurement point: At the center of the screen unless otherwise specified

Dark box at constant temperature

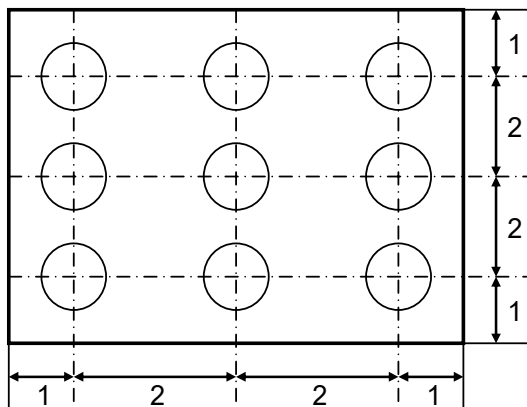


\*Measurement is made after 30 minutes of lighting of the backlight.

Measurement point: At the center point of the screen

Brightness distribution: 9 points shown in the following drawing.

<Landscape model>



Dimensional ratio of active area

Backlight IL1=IL2=(15) mA

Measurement Condition (Contrast ratio Backlight OFF only)

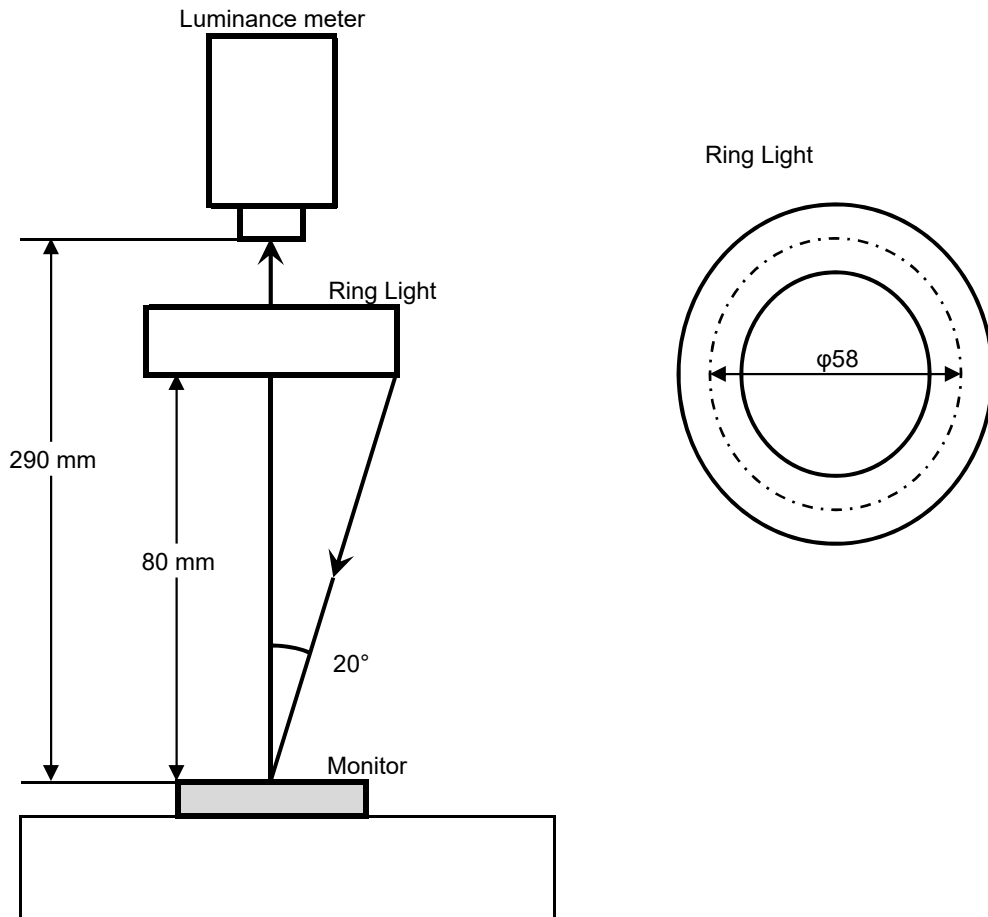
Measuring instruments: LCD7200(OTSUKA ELECTRONICS) , Ring Light (40,000 lx,  $\phi 58$ )

Driving condition: Refer to the section "Optical Characteristics"

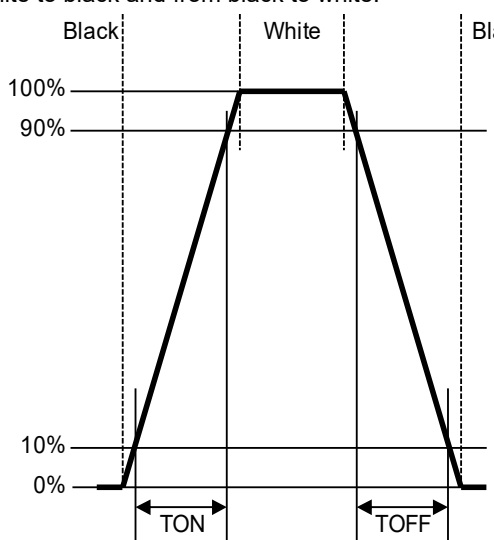
Measured temperature: 25°C unless specified

Measurement system: See the chart below.

Measurement point: At the center of the screen unless otherwise specified



## 2. Test Method

Notice	Item	Test method	Measuring instrument	Remark
1	Response time	Measure output signal waveform by the luminance meter when raster of window pattern is changed from white to black and from black to white. 	LCD7200	Black display [Data]=(00)h White display [Data]=(FF)h TON Rise time TOFF Fall time
2	Contrast ratio	Measure maximum luminance Y1([Data]=(FF)h) and minimum luminance Y2([Data]=(00)h) at the center of the screen by displaying raster or window pattern. Then calculate the ratio between these two values. $\text{Contrast ratio} = Y1/Y2$ Diameter of measuring point: 7.8mmφ(CS2000) Diameter of measuring point: 3mmφ(LCD7200)	CS2000 LCD7200	Backlight ON Backlight OFF
3	Viewing angle Horizontalθ Verticalφ	Move the luminance meter from right to left and up and down and determine the angles where contrast ratio is (10).	EZcontrastXL88	
4	White chromaticity	Measure chromaticity coordinates x and y of CIE1931 colorimetric system at [Data] = (FF)h Color matching function: 2°view measurement angle: 1°	CS2000	
5	Center brightness	Measure the brightness at the center of the screen.	CS2000	
6	Brightness distribution	$(\text{Brightness distribution}) = 100 \times B/A \%$ A : max. brightness of the 9 points B : min. brightness of the 9 points	CS2000	
7	Burn-in	Visually check burn-in image on the screen after 2 hours of "window display" ([Data]=(00)h/(FF)h).		At optimized VCOMDC