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# EEMB CO., LTD

# **Polymer Li-ion Battery**

# Specification

Model: L

LP103454-PCM-LD/

Capacity:

2000mAh

Prepared	Checked	Approved	
Mike Cai	Tina Cheng	Alex Lee	

Customer:

Customer Approval (Customer confirmation):						
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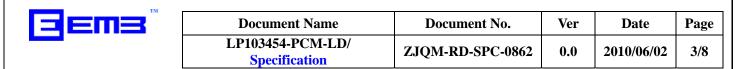
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#### 1. Scope

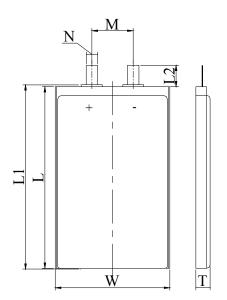
This product specification defines the requirements of the rechargeable polymer lithium-ion battery supplied to the customer by EEMB Co., Ltd..

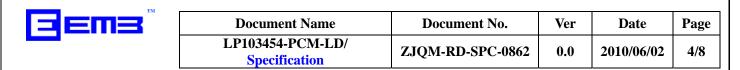
#### 2. Product Basic Characteristics

No.		Item	Characteristics		Remark
2.1		Model	LP103454		
2.2	Capacity	Nominal Capacity	2000	mAh	0.2C <sub>5</sub> A
2.2	Capacity	Minimum	1900	mAh	0.2C <sub>5</sub> A
2.3	Nom	inal Voltage	3.7	V	
2.4		Weight	Approx.40.0	g	
2.5	Intern	al Impedance	≤ 67	$m\Omega$	AC 1KHz
		Length	≤ 55.0	mm	
2.6	Dimension	Width	≤ 34.5	mm	
		Thickness	≤ 10.3	mm	
	Charge	Maximum Current	2000	mA	1.0C <sub>5</sub> A (CC&CV)
2.7		Limited Voltage	$4.200 \pm 0.020$	V	
		End-of Current	40	mA	
2.8	Discharge	Maximum Current	4000	mA	2.0C <sub>5</sub> A
2.0	Discharge	End Voltage	$2.750 \pm 0.005$	V	
2.9	Operation	Charge	$0 \sim 45$	°C	
2.9	Temperature	Discharge	$-20 \sim +60$	°C	
	Storago	1 month	-20 ~ +60	°C	
2.10	Storage Temperature	3 month	-20 ~ +45	°C	
	remperature	12 month	-20 ~ +25	°C	
2.11	Storage R	elative Humidity	65±20	%	

#### 3. Shape and Dimensions (Unit: mm)

Item	Specification
Т	Max10.3
W	Max34.5
L	Max55.0
L1	Max56.0
L2 10±1	
М	15.0±1
N	4.0±0.5





#### 4. Appearance

It shall be free from any defects such as remarkable scratches, breaks, cracks, discoloration, leakage, or middle deformation.

#### 5. Specification

#### **5.1 Electrical Characteristics**

No.	Item	Criteria	Test Instructions
5.1.1	1C <sub>5</sub> A rate discharge capacity	Discharge Time≥57min	Full charge at $20\pm5^{\circ}$ C, rest for 30 min, then discharge at the same temperature with $1.0C_5$ A to 2.75V.
5.1.2	High temp. discharge capacity	Discharge Time≥54min	Full charge at $20\pm5$ °C, store at $55\pm2$ °C for 2h, then discharge at the same temperature with $1.0C_5A$ to 2.75V.
5.1.3	3 Low temp. discharge capacity Discharge Time≥4.25h		Full charge at $20\pm5^{\circ}$ C, store at $-10^{\circ}$ C $\pm2^{\circ}$ C for 16h~24h, then discharge at the same temperature with $0.2C_5$ A to $2.75V$
5.1.4	4 Cycle Life ≥300Cycles		After full charge, rest for 10 min, discharge at constant current of $1.0C_5A$ to 2.75V. Batteries are full charge after 10 minutes. Repeat above steps till retained capacity is 80%
5.1.5	Capacity Retention	Discharge Time≥4.5 h	After full charge, store at $20\pm5$ °C for 28 days. Then discharge with 0.2C <sub>5</sub> A to 2.75V

#### **5.2 Acclimatization Characteristics**

No.	Item	Criteria	Test Instructions	
5.2.1	High Temp. and High Humidity	no fire or explosion;	After full charge, store at $40^{\circ}C\pm 2^{\circ}C(90\%-95\%RH)$ for 48h. After test, place at $20^{\circ}C\pm 5^{\circ}C$ for 2h and then discharge with $1C_5A$ to end-voltage	
5.2.2	Vibration	leakage, no fire or explosion;	Batteries are vibrated 30 min in three mutually perpendicular directions with amplitude of 0.38mm (10~30Hz) or 0.19mm (30~55Hz) and the scanning rate of 1oct per min	
5.2.3	Drop	explosion:	Batteries are dropped onto a hard board with the thickness of 18~20mm from 1 meter	



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#### **5.3 Safety Characteristics**

No.	Item	Criteria	Test Instructions			
5.3.1	Overcharge	No fire or explosion	Charged the cells at $3C_5A$ current $20\pm5^{\circ}C$ with a voltage limit of 4.8V and Current close to 0 A			
5.3.2	Short-Circuit	The maximum Temperature:	Batteries are short-circuited by connecting the positive and negative terminals for 1h with a resistance load of $0.1 \Omega$			
5.3.3	Heating	No fire or explosion	Cell is heated in a circulating air oven at a rate of $(5\pm 2)$ °C per minute to130±2°C, and then placed for 30 minutes at 130±2°C			
	Note: Unless otherwise specified, all tests stated in this specification are conducted at the following conditions: Temp. : $20\pm5^{\circ}$ ; Relative Humidity: $25\% \sim 85\%$ .					

#### 6. Specification of PCM

The specification shall be applied to Lithium polymer battery protection circuit module manufactured by EEMB CO., LTD.

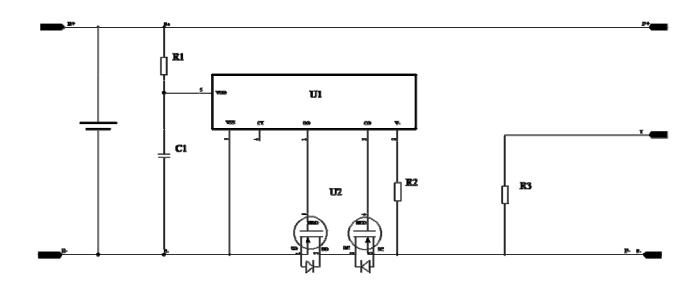
#### **6.1.0 Basic Specification**(T=25℃)

Item	Symbol	Content	Criterion
	V <sub>DET1</sub>	Over charge detection voltage	4.28±0.05V
Over charge Protection	tV <sub>DET1</sub>	Over charge detection delay time	0.968-1.408
	V <sub>REL1</sub>	Over charge release voltage	4.175±0.025V
	V <sub>DET2</sub>	Over discharge detection voltage	2.30±0.10V
Over discharge protection	tV <sub>DET2</sub>	Over discharge detection delay time	115ms-173ms
	V <sub>REL2</sub>	Over discharge release voltage	2.40±0.050V
	V <sub>DET3</sub>	Over current detection voltage	0.10±0.015V
	I <sub>DP</sub>	Over current detection current	2.0-6.0A
Over current protection	tV <sub>DET3</sub>	Detection delay time	7.2ms-11.0ms
		Release condition	Cut load
		Detection condition	Exterior short circuit
Short protection		Release condition	Cut short circuit
Interior resistance R <sub>DS</sub>		Main loop electrify resistance	$VC=4.2V,R_{DS}\leq70m\Omega$
Current consumption	ent consumption I <sub>DD</sub> Current consume in normal operation		3μA Type 7μA Max

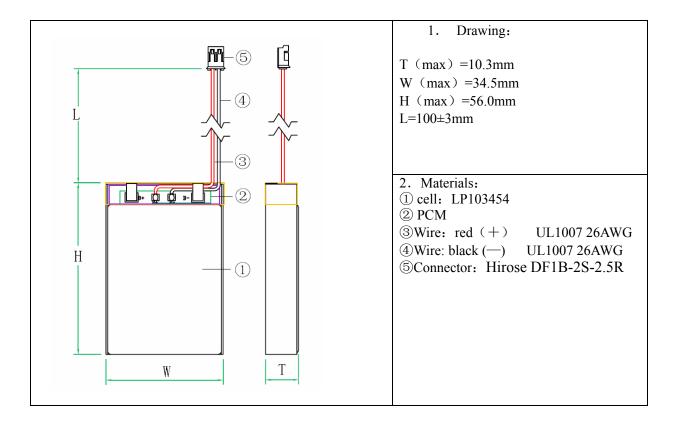
\*Note: These specs are guaranteed by design not by production tests.

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#### 6.2.0 PCM Circuit Diagram



#### 7. Pack's Dimension



#### 8. PACK 's voltage and internal resistance

Volatage:  $3.7 \sim 3.9$ V Internal Resistance:  $\leq 180$ m $\Omega$ 

#### 9. Warranty

One year warranty.

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#### **10. Matters needing attention**

Strictly observes the following needing attention. EEMB will not be responsible for any accident occurred by handling outside of the precautions in this specification.

## ! Danger

- Strictly prohibits heat or throw cell into fire.
- Strictly prohibits throw and wet cell in liquid such as water, gasoline or drink etc.
- Strictly prohibits use leave cell close to fire or inside of a car where temperature may be above 60°C. Also do not charge / discharge in such conditions.
- Strictly prohibits put batteries in your pockets or a bag together with metal objects such as necklaces. Hairpins, coins, or screws. Do not store or transportation batteries with such objects.
- Strictly prohibits short circuit the (+) and (-) terminals with other metals.
- Do not place Cell in a device with the (+) and (-) in the wrong way around.
- Strictly prohibits pierce Cell with a sharp object such as a needle.
- Strictly prohibits disassemble or modify the cell.
- Strictly prohibits welding a cell directly.
- Do not use a Cell with serious scar or deformation.
- Thoroughly read the user's manual before use, inaccurate handling of lithium ion rechargeable cell may cause leakage, heat, smoke, an explosion, or fire, capacity decreasing.

### ! Warning

- Strictly prohibits put cell into a microware oven, dryer, or high-pressure container.
- Strictly prohibits use cell with dry cells and other primary batteries, or new and old battery or batteries of a different package, type, or brand.
- Stop charging the Cell if charging is not completed within the specified time.
- Stop using the Cell if abnormal heat, odor, discoloration, deformation or abnormal condition is detected during use, charge, or storage.
- Keep away from fire immediately when leakage or foul odor is detected.
- If liquid leaks onto your skin or clothes, wash well with fresh water immediately.
- If liquid leaking from the Cell gets into your eyes, do not rub your eyes. Wash them well with clean edible oil and go to see a doctor immediately.

# ! Caution

- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Charging with specific charger according to product specification. Charge with CC/CV method. Strictly prohibits revered charging. Connect cell reverse will not charge the cel. At the same time, it will reduce the charge-discharge characteristics and safety characteristics, this will lead to product heat and leakage.
- Store batteries out of reach of children so that they are not accidentally swallowed.
- If younger children use the Cell, their guardians should explain the proper handling.
- Before using the Cell, be sure to read the user's manual and cautions on handling thoroughly.
- Batteries have life cycles. If the time that the Cell powers equipment becomes much shorter than usual, the Cell life is at an end. Replace the Cell with a new same one.
- When not using Cell for an extended period, remove it from the equipment and store in a place with low humidity and low temperature.
- While the Cell pack is charged, used and stored, keep it away from objects or materials with static electric

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charges.

- If the terminals of the Cell become dirty, wipe with a dry clothe before using the Cell.
- Storage the cells in storage temperature range as the specifications, After full discharged, we suggest that charging to 3.9~4.0V with no using for a long time.
- Do not exceed these ranges of the following temperature ranges:

Charge temperature range :  $0^{\circ}$ C to  $45^{\circ}$ C;

Discharge temperature range :  $-20^{\circ}$ C to  $60^{\circ}$ C.

Store less than 1 month  $: -20^{\circ}C - +60^{\circ}C$ 

Store less than 3 months  $: -20^{\circ}C - +45^{\circ}C$ 

Store less than 1 year  $:-20^{\circ}C - +25^{\circ}C$ 

## **!** Special Notice

Keep the cells in 50% charged state during long period storage. We recommend to charge the battery up to 50% of the total capacity every 3 months after receipt of the battery and maintain the voltage 3.7~4.1V. And store the battery in cool and dry place.