

# **SPECIFICATION**

**PART NO. : OEL9M0082-Y-E** 



This specification maybe changed without any notice in order to improve performance or quality etc.

Please contact TRULY Semiconductors LTD. OLED R&D department for update specification and product status before design for this product or release the order.

# PRODUCT CONTENTS

- n PHYSICAL DATA
- n ABSOLUTE MAXIMUM RATINGS
- n EXTERNAL DIMENSIONS
- n ELECTRICAL CHARACTERISTICS
- n TIMING OF POWER SUPPLY
- **n ELECTRO-OPTICAL CHARACTERISTICS**
- **n Interface PIN Connections**
- n COMMAND TABLE
- n INITIALIZATION CODE
- n SCHEMATIC EXAMPLE
- n RELIABILITY TESTS
- **noutgoing quality control specification**
- **n CAUTIONS IN USING OLED MODULE**

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# **REVISION HISTORY**

Rev.	Contents	Date
1.0	Preliminary	2012-04-16
1.1	Modify the Operating Life Time (P.11)	2012-08-06
1.2	Update the instruction list.	2013-06-15



#### n PHYSICAL DATA

No.	Items:	Specification:	Unit
1	Diagonal Size	1.13	Inch
2	Resolution	128(H) x 128(V)	Dots
3	Active Area	Ø 28.80	mm²
4	Outline Dimension (Panel)	37.62(W) x 41.31(H)	mm²
5	Pixel Pitch	0.225(W) x 0.225(H)	mm²
6	Pixel Size	0.205(W) x0.205(H)	mm²
7	Driver IC	SSD1329Z	-
8	Display Color	Yellow	-
9	Grayscale	4	Bit
10	Interface	Parallel / Serial	-
11	IC package type	COG	-
12	Thickness	1.45±0.1	mm
13	Weight	3.7±0.2	g
14	Duty	1/128	-

#### n ABSOLUTE MAXIMUM RATINGS

Unless otherwise specified,  $V_{SS} = 0V$  (  $Ta = 25^{\circ}C$  )

It	ems	Symbol	Min	Тур.	Max	Unit
	Logic	$V_{ m DD}$	-0.3	-	4.0	V
Supply Voltage	I/O buffer	$V_{ m DDIO}$	-0.3	-	4.0	V
	Driving	$V_{CC}$	0	-	18.0	V
Operating Temperat	•	Тор	-20	-	70	$^{\circ}$
<b>Storage Temperature</b>		Tst	-30 -		80	$^{\circ}\!\mathbb{C}$
Humidity		-	-	-	90	%RH

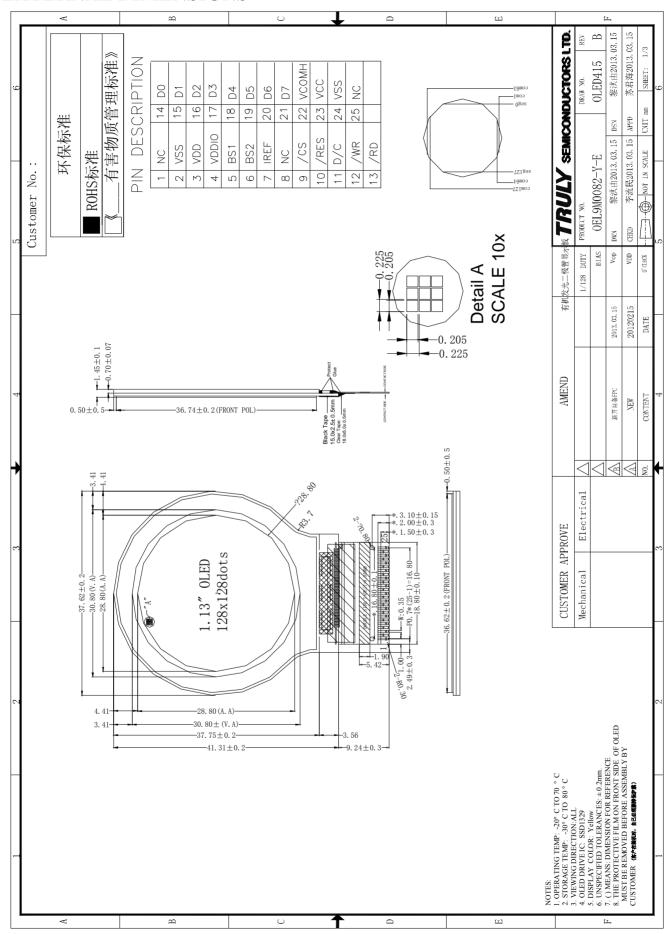
#### **NOTE:**

# Permanent device damage may occur if ABSOLUTE MAXIMUM RATINGS are exceeded.

Functional operation should be restricted to the conditions as detailed in the operational sections of this data sheet. Exposure to absolute maximum rating conditions for extended periods may affect reliability.



### n EXTERNAL DIMENSIONS



## n ELECTRICAL CHARACTERISTICS

#### **◆DC** Characteristics

Unless otherwise specified,  $V_{SS} = 0V$ ,  $V_{DD} = 2.4V$  to 3.5V (Ta = 25°C)

	Items	Symbol	Min	Тур.	Max	Unit
G 1	Logic	$V_{ m DD}$	2.4	3.0	3.5	V
Supply Voltage	I/O buffer	$V_{ m DDIO}$	1.7	3.0	$ m V_{DD}$	V
Voltage	Operating	$V_{CC}$	9.0	13.0	16.0	V
Input	High Voltage	$V_{ m IH}$	0.8 x V <sub>DD</sub>	-	$V_{ m DD}$	V
Voltage	Low Voltage	$V_{ m IL}$	$V_{SS}$	-	0.2 x V <sub>DD</sub>	V
Output	High Voltage	V <sub>OH</sub>	0.9 x V <sub>DD</sub>	-	$V_{ m DD}$	V
Voltage	Low Voltage	$V_{ m OL}$	$V_{\mathrm{SS}}$	-	0.1 x V <sub>DD</sub>	V



#### **◆**AC Characteristics

# Use 8080/6800-Series MPU Parallel Interface or Serial Interface

#### 1:6800 Series MPU Parallel Interface

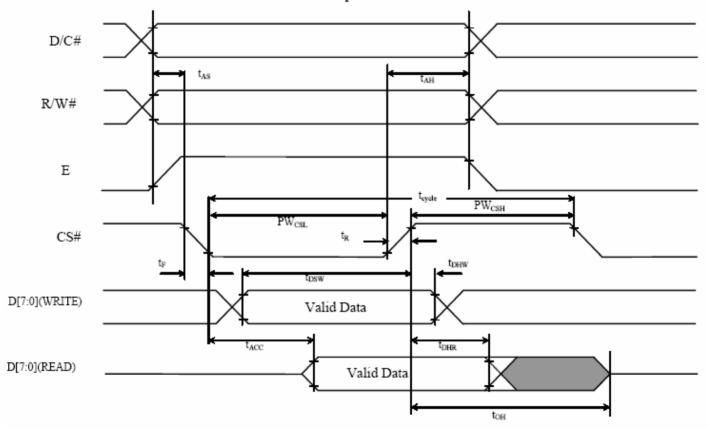
#### Conditions:

$$V_{DD} \sim V_{SS} = 2.4 \text{ to } 3.5 \text{V}$$
  
 $T_A = 25^{\circ}\text{C}$ 

#### 6800-Series MPU Parallel Interface Timing Characteristics

Symbol	Parameter	Min	Тур	Max	Unit
t <sub>cvcle</sub>	Clock Cycle Time	300	-	-	ns
tAS	Address Setup Time	0	-	-	ns
t <sub>AH</sub>	Address Hold Time	0	-	-	ns
t <sub>DSW</sub>	Write Data Setup Time	40	-	-	ns
$t_{\rm DHW}$	Write Data Hold Time	15	-	-	ns
tDHR	Read Data Hold Time	20	-	-	ns
toH	Output Disable Time	-	-	70	ns
tACC	Access Time	-	-	140	ns
$PW_{CSL}$	Chip Select Low Pulse Width (read)	120	-	-	ns
	Chip Select Low Pulse Width (write)	60			
PWcsh	Chip Select High Pulse Width (read)	60	-	-	ns
	Chip Select High Pulse Width (write)	60			
t <sub>R</sub>	Rise Time	-	-	15	ns
tF	Fall Time	-	-	15	ns

#### 6800-series MPU parallel interface characteristics



#### 2:8080 Series MPU Parallel Interface

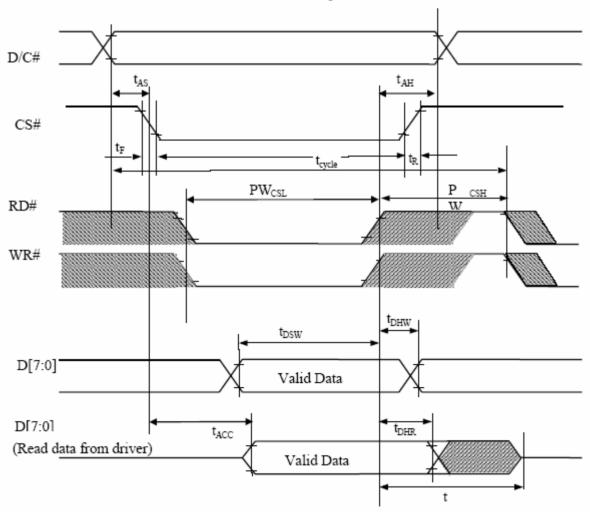
#### Conditions:

$$V_{DD} \sim V_{SS}$$
 = 2.4 to 3.5V  $T_A$  = 25°C

#### 8080-Series MPU Parallel Interface Timing Characteristics

Symbol	Parameter	Min	Тур	Max	Unit
t <sub>cycle</sub>	Clock Cycle Time	300	-	-	ns
$t_{AS}$	Address Setup Time	0	-	-	ns
t <sub>AH</sub>	Address Hold Time	0	-	-	ns
$t_{DSW}$	Write Data Setup Time	40	-	-	ns
$t_{\mathrm{DHW}}$	Write Data Hold Time	15	-	-	ns
t <sub>DHR</sub>	Read Data Hold Time	20	-	-	ns
toH	Output Disable Time	-	-	70	ns
t <sub>ACC</sub>	Access Time	-	-	140	ns
PWcsl	Chip Select Low Pulse Width (read)	120	-	-	ns
	Chip Select Low Pulse Width (write)	60			
$PW_{CSH}$	Chip Select High Pulse Width (read)	60	-	-	ns
	Chip Select High Pulse Width (write)	60			
$t_R$	Rise Time	-	-	15	ns
tF	Fall Time	-	-	15	ns

#### 8080-series MPU parallel interface characteristics



#### 3:Serial Interface

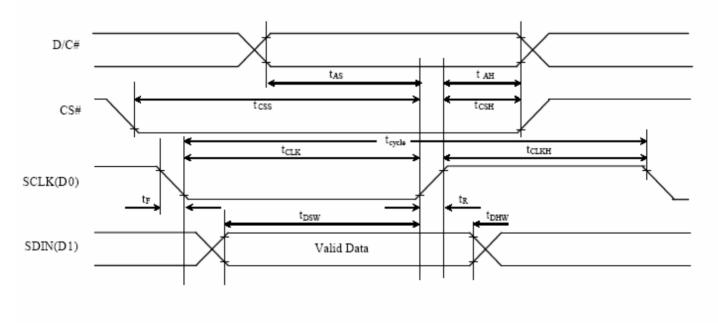
#### Conditions:

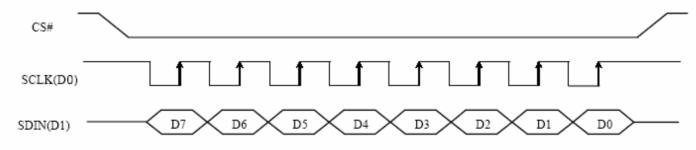
$$V_{DD} \sim V_{SS} = 2.4 \text{ to } 3.5 \text{V}$$
  
 $T_A = 25^{\circ}\text{C}$ 

#### Serial Interface Timing Characteristics

Symbol	Parameter	Min	Тур	Max	Unit
t <sub>cycle</sub>	Clock Cycle Time	250	-	-	ns
t <sub>AS</sub>	Address Setup Time	150	-	-	ns
t <sub>AH</sub>	Address Hold Time	150	-	-	ns
t <sub>CSS</sub>	Chip Select Setup Time	120	-	-	ns
t <sub>CSH</sub>	Chip Select Hold Time	60	-	-	ns
$t_{DSW}$	Write Data Setup Time	100	-	-	ns
$t_{\rm DHW}$	Write Data Hold Time	100	-	-	ns
t <sub>CLKL</sub>	Clock Low Time	100	-	-	ns
t <sub>CLKH</sub>	Clock High Time	100	-	-	ns
t <sub>R</sub>	Rise Time	-	-	15	ns
tF	Fall Time	-	-	15	ns

#### Serial interface characteristics



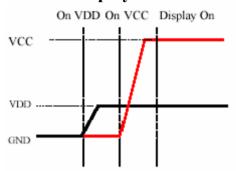


#### n TIMING OF POWER SUPPLY

To Protect OLED panel and extend the panel life time, the driver IC power up/down routine should include a delay period between high voltage and low voltage power sources turn on/off.

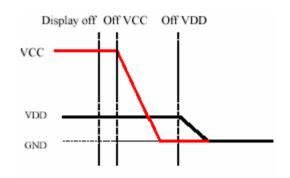
#### **Power up Sequence:**

- 1. Power up  $V_{DD}$
- 2. Delay 100ms
- 3. Power up V<sub>CC</sub> (High Voltage)
- 4. Delay 100ms
- 5. Send Display ON command



#### **Power down Sequence:**

- 1. Send Display OFF command
- 2. Power down V<sub>CC</sub>(High Voltage)
- 3. Delay 100ms
- 4. Power down V<sub>DD</sub>



# n ELECTRO-OPTICAL CHARACTERISTICS (Ta=25°C)

Items		Symbol	Min.	Typ.	Max.	Unit	Remark
Operating Lum	inance	L	65	80	-	cd /m <sup>2</sup>	Yellow
Power Consum	nntion	P		135	160	mW	30% pixels ON
Fower Consum	приоп	Г	-	133	100	111 VV	$L=80cd/m^2$
Frame Freque	ency	Fr	-	100	-	Hz	
Color Coordinate	Yellow	CIE x	0.42	0.46	0.50	CIE1931	Darkroom
Color Coordinate	1 CHOW	CIE y	0.48	0.52	0.56	CIE1931	Darkiooni
Response Time	Rise	Tr	-	-	0.02	ms	-
Response Time	Decay	Td	-	-	0.02	ms	-
Contrast Ra	Cr	10000:1	-	-		Darkroom	
Viewing Ar	ngle	$\triangle \theta$	160	-	-	Degree	-
Operating Life	Time*	Тор	35,000	-	-	Hours	L=80cd/m <sup>2</sup>

#### Note:

- 1. 80cd/m<sup>2</sup> is base on  $V_{DD}$ =3.0V,  $V_{CC}$ =13.0V, contrast command setting 0x7F;
- 2. Contrast ratio is defined as follows:

3. Life Time is defined when the Luminance has decayed to less than 50% of the initial Luminance specification. (Odd and even chess board alternately displayed) (The initial value should be closed to the typical value after adjusting.)

# **n INTERFACE PIN CONNECTIONS**

No	Symbol	Description			
1	NC	No connection			
2	VSS	Ground			
3	VDD	Power supply pin			
4	VDDIO	Power supply for I/O buffer			
5	BS1	MCU bus interface selection pin			
6	BS2	MCU bus interface selection pin			
7	IREF	Segment output current reference pin			
8	NC	No connection			
9	/CS	Chip select input pin			
10	/RES	Reset signal input pin			
11	D/C	Data /Command control pin			
12	/WR	MCU interface input pin			
13	/RD	MCU interface input pin			
14	D0	Data bus or as SCLK in Serial mode			
15	D1	Data bus or as SDIN in Serial mode			
16	D2	Data bus or should be left open in Serial mode			
17	D3	Data bus or connected to Ground in Serial mode			
18	D4	Data bus or connected to Ground in Serial mode			
19	D5	Data bus or connected to Ground in Serial mode			
20	D6	Data bus or connected to Ground in Serial mode			
21	D7	Data bus or connected to Ground in Serial mode			
22	VCOMH	High level voltage output of COM signal			
23	VCC	High voltage supply for OLED panel			
24	VSS	Ground			
25	NC	No connection			



## n COMMAND TABLE

#### **♦**Write command table

(D/C# = 0, R/W# (WR#) = 0, E (RD#) = 1) unless specific setting is stated

Fund	amental	Com	mand	Tabl	e						
D/C#	Hex	D7	D6	D5	D4	D3	D2	D2	D0	Command	Description
0 0 0	15 A[5:0] B[5:0]	0	0 .	O As B,	I A <sub>4</sub> B <sub>4</sub>	0 A <sub>1</sub> B <sub>3</sub>	l A <sub>2</sub> B <sub>2</sub>	0 A <sub>1</sub> B <sub>1</sub>	A <sub>0</sub> B <sub>0</sub>	Set Column Address	Setup Column start and end address A[5:0]: Start Address, range:00h~3Fh, (RESET = 00h) B[5:0]: End Address, range:00h~3Fh, (RESET = 3Fh)  Please refers to Section 8.10 Graphic Display Data RAN (GDDRAM) for relationship between Column Addressetting and GDDRAM structure.
0 0 0	75 A[6:0] B[6:0]	0 .	1 A <sub>5</sub> B <sub>6</sub>	A <sub>5</sub> B <sub>5</sub>	1 A <sub>4</sub> B <sub>4</sub>	0 A <sub>1</sub> B <sub>3</sub>	1 A <sub>2</sub> B <sub>2</sub>	0 A <sub>1</sub> B <sub>1</sub>	1 A <sub>0</sub> B <sub>0</sub>	Set Row Address	Setup Row start and end address A[6:0]: Start Address, range:00h~7Fh, (RESET = 00h) B[6:0]: End Address, range:00h~7Fh, (RESET = 7Fh)  Please refers to 8.10 Graphic Display Data RAN (GDDRAM) for relationship between Row Address setting and GDDRAM structure.
0	81 A[7:0]	1 A,	0 A <sub>5</sub>	0 A <sub>3</sub>	0 A4	0 A <sub>3</sub>	0 A <sub>2</sub>	0 A <sub>1</sub>	1 A <sub>0</sub>	Set Contrast Current	A[7:0]: Set Contrast Value, range:0~ 255, (RESET = 80h)
0 0	82 A[7:0]	1 A,	0 A <sub>s</sub>	0 A,	0 A,	0 A,	0 A <sub>2</sub>	1 A <sub>1</sub>	0 <b>A</b> <sub>0</sub>	Set Second Pre-charge Speed	A[7:1]: Set Second Pre-charge Speed  A[7:1] = 00000000b, Second Pre-charge speed = 1 A[7:1] = 00000001b, Second Pre-charge speed = 3  A[7:1] = 11111111b, Second Pre-charge speed = 255  The RESET value of A[7:1] depends on the value of the contrast current (81h) and is equal to: 2*81h A[7:0] +1 (maximum 7Fh)  A[0] = 0, Disable doubling the Second Pre-charge speed (RESET)  A[0] = 1, Enable doubling the Second Pre-charge speed Please refer to Figure 10-3 for the illustration of difference Second Pre-charge speed settings.
0	90 A[7:0]	1	0	0 A <sub>5</sub>	1 A <sub>4</sub>	0	0	0 A <sub>1</sub>	O A <sub>o</sub>	Set Master Icon Control	A[1:0]: Icon control A[1:0] = 00b, Icon RESET to normal display (RESET) A[1:0] = 01b, Icon All ON (without altering icon ON / OFF register) A[1:0] = 10b, Icon All OFF (without altering icon ON / OFF register)  A[4] = 0b, Disable icon display (RESET) A[4] = 1b, Enable icon display  A[5] = 0b, Disable V <sub>ICON</sub> charge pump circuit (RESET) A[5] = 1b, Enable V <sub>ICON</sub> charge pump circuit

/C#	amental Hex	D7	D6	D5		D3	D2	D2	D0	Command	Description
0	91	1	0	0	1	0	0	0	1	Command	A[7:0]: Set Icon current range
00	A[7:0]	_	As	A,	A,	A,	A <sub>2</sub>	A,	A <sub>0</sub>	Set Icon Current Range	A[7:0] = 00h, max icon current = 0.0uA A[7:0] = 01h, max icon current = 0.5uA A[7:0] = 02h, max icon current = 1.0uA A[7:0] = 03h, max icon current = 1.5uA A[7:0] = 04h, max icon current = 2.0uA A[7:0] = FCh, max icon current = 126.0uA A[7:0] = FCh, max icon current = 126.5uA A[7:0] = FCh, max icon current = 127.0uA A[7:0] = FFh, max icon current = 127.5uA (RESET)  Note  (1) The larger the icon current range is, the better the uniformity is.
0000:::00	92 Anje oj Anje oj Aezie oj Aezie oj		0 A0, A1, A62, A63,	0 A0, A1, A62, A63,	1 A0, A1,  A62, A63,	0 A0, A1,  A62, A63,		1 A0, A1, A62, A63,	0 A0 <sub>c</sub> A1 <sub>c</sub> A62 <sub>c</sub> A63 <sub>c</sub>	Set Individual Icon Current	Set each Icon current by the formula:  (AN[6:0] / 127) x max icon current, where the max icon current is defined by the command "Set icon current range" 91h and N=0~63.  e.g. Icon Current of ICS0 = (A0[6:0]/127) x max icon current.  A0[6:0]: icon current for ICS0, range: 00h~7Fh A1[6:0]: icon current for ICS1, range: 00h~7Fh  A62[6:0]: icon current for ICS62, range: 00h~7Fh  Note  (1) All 64 levels (1 level for each ICS signals) of icon current must be entered, in order to operate this command properly. (2) The icon current of the unused icon pins must be set to zero by this command.
0 0	93 A[7:0]	1 A <sub>7</sub>	0 A <sub>s</sub>	0 A <sub>3</sub>	1 A,	0 A <sub>3</sub>	0 A <sub>2</sub>	1 A <sub>1</sub>	1 A <sub>0</sub>		Individual icon selection: A[5:0]: select one of the 64 icons from ICS0 ~ ICS63  A[7:6] = 00b, turn OFF selected icon A[7:6] = 01b, turn ON selected icon A[7:6] = 11b, blink selected icon  e.g A[7:0] = 010000000b, turn ON icon ICS0 A[7:0] = 00111111b, turn OFF icon ICS63
0	94 A[7:6]	1 A,	0 A <sub>s</sub>	0	1.	0	1 *	0	0		A[7:6]: Master control of Icon register  A[7:6] = 00b, turn OFF all icon  A[7:6] = 01b, turn ON all icon  A[7:6] = 11b, blink all icons

/C#	Hex	D7	D6	D5	D4	D3	D2	D2	D0	Command	Description
0	95	1	0	0	1	0	1	0	1		A[2:0]: Set Icon blinking cycle:
0	A[7:0]	•	*	0	1	*	A <sub>2</sub>	A <sub>1</sub>	A		A[2:0]         blinking cycle         A[2:0]         blinking cycle           000b         0.25sec         100b         1.25sec           001b         0.50sec         101b         1.50sec           010b         0.75sec         110b         1.75sec           011b         1.00sec(RESET)         111b         2.00sec
AND REVOLU										Set Icon Blinking Cycle	
0	96 A[7:0]	1 A <sub>7</sub>	0 A <sub>6</sub>	O As	1 A <sub>4</sub>	0	1 A <sub>2</sub>	1 A <sub>1</sub>	0 A <sub>0</sub>	Set Icon Driving Scheme and Icon Frame Frequency	A[2:0]: Set icon DC drive   AC drive duty ratio

/C#	amental Hex	D7	D6	_		D3	D2	D2	D0	Command	Description
			<del>-</del>		_	_				Command	Re-map setting in Graphic Display Data RAM
0	A0 A[7:0]	A,	O As	A <sub>s</sub>	0 A4	0 A <sub>3</sub>	0 A <sub>2</sub>	0 A <sub>1</sub>	A <sub>o</sub>	Set Re-map	(GDDRAM)  A[7:0]: Remap (RESET = 00h)  A[0] = 0b, Disable Column Address Re-map (RESET)  A[0] = 1b, Enable Column Address Re-map  A[1] = 0b, Disable Nibble Re-map (RESET)  A[1] = 1b, Enable Nibble Re-map  A[2] = 0b, Enable Horizontal Address Increment (RESET)  A[2] = 1b, Enable Vertical Address Increment  A[4] = 0b, Disable COM Re-map (RESET)  A[4] = 1b, Enable COM Re-map  A[6] = 0b, Disable COM Split Odd Even (RESET)
0 0	A1 A[7:0]	1.	0 <b>A</b> <sub>6</sub>	1 A <sub>5</sub>	0 A <sub>4</sub>	0 A <sub>3</sub>	0 A <sub>2</sub>	0 A <sub>1</sub>	1 A <sub>0</sub>	Set Display Start Line	A[6] = 1b, Enable COM Split Odd Even  A[6:0]: Vertical shift by setting the starting address of display RAM from 0 ~ 127 (RESET = 00h)
0	A2 A[7:0]	1.	0 <b>A</b> <sub>5</sub>	l As	0 A4	0 <b>A</b> <sub>3</sub>	0 A <sub>2</sub>	1 A <sub>1</sub>	0 <b>A</b> <sub>0</sub>	Set Display Offset	A[6:0]: Set vertical offset by COM from 0 ~ 127 (RESET = 00h)  e.g. Set A[6:0] to 010000b to move COM16 towards COM0 direction for 16 row
0 0 0	A4 A5 A6 A7	1 1 1	0 0 0 0	1 1 1 1	0 0 0	0 0 0	1 1 1 1 1	0 0 1 1	0 1 0 1	Set Display Mode	A4: Normal display (RESET)  A5: All ON (All pixels have gray scale of 15, GS15)  A6: All OFF (All pixels have gray scale of 0, GS0)  A7: Inverse Display (GS0 → GS15, GS1 → GS14, GS2 → GS13,)
0	A8 A[6:0]	0	0 A <sub>6</sub>	0 <b>A</b> s	1 A,	0 A <sub>3</sub>	1 A <sub>2</sub>	0 A <sub>1</sub>	1 A <sub>0</sub>	Set MUX Ratio	A[6:0]: Set MUX ratio from 16MUX ~ 128MUX:  A[6:0] = 15 represents 16MUX  A[6:0] = 16 represents 17MUX  :  A[6:0] = 126 represents 127MUX  A[6:0] = 127 represents 128MUX (RESET)  It should be noted that A[6:0]=0~14 is not allowed.
0	AE AF	1	0	1	0	1	1	1 1	0	Set Sleep mode ON / OFF	A[0] = 0b, Sleep mode ON (The display is OFF) A[0] = 1b, Sleep mode OFF (The display is ON)

)/C#	amental Hex	D7			D4	D3	D2	D2	D0	Command	Description
0 0	B1 A[7:0]	l A <sub>7</sub>	0 A <sub>0</sub>	l As	1 A <sub>4</sub>	0 A <sub>3</sub>	0 A <sub>2</sub>	0 A <sub>1</sub>	1 A <sub>0</sub>	Set Phase Length	A[7:0]: RESET and first pre-charge phase length (RESET=53h)  A[3:0]: Phase 1 period of 1~15 DCLK's (RESET=3h) e.g. A[3:0] = 1111b, 15 DCLK Clock  A[7:4]: Phase 2 period of 1~15 DCLK's (RESET=5h) e.g. A[7:4] = 1111b, 15 DCLK Clocks  Note  10 DCLK is invalid in phase 1 & phase 2
0 0	B2 A[6:0]	1.	0 A <sub>0</sub>	1 As	1 A <sub>4</sub>	0 A,	0 A <sub>2</sub>	1 A <sub>1</sub>	0 A <sub>0</sub>	Set Frame Frequency	Set the frame frequency of the matrix display  A[6:0]:Total number of DCLK's per row. Ranging from 14h to 4Eh DCLK's (RESET = 23h)  Then the frame Frequency = DCLK freq /A[6:0].  Note  The is recommend to set B2 A[6:0] to B1 A[3:0] + pulse width of GS15
0	B3 A[7:0]	1 Α <sub>τ</sub>	0 A <sub>5</sub>	1 A <sub>3</sub>	1 A,	0 A <sub>1</sub>	0 A <sub>2</sub>	1 A <sub>1</sub>	1 A <sub>0</sub>	Set Front Clock Divider /Oscillator Frequency	A[3:0]: Define divide ratio (D) of display clock (DCLK) Divide ratio=A[3:0]+1  (RESET is 0000b, i.e. divide ratio = 1)  A[7:4]: Set the Oscillator Frequency, F <sub>osc</sub> . Oscillator Frequency increases with the value of A[7:4] and vice versa. Range:0h~Fh  (RESET= 0h represents 500KHz, typical step value: 4% of previous value)
0	В7	1	0	1	1	0	1	1	1	Set Default Gray Scale Table	The default gray scale table is set in unit of DCLKs as follow:  GS1 level Pulse width = 2 DCLKs GS2 level Pulse width = 4 DCLKs GS3 level Pulse width = 6 DCLKs GS13 level Pulse width = 26 DCLKs GS14 level Pulse width = 28 DCLKs GS15 level Pulse width = 30 DCLKs GS15 level Pulse width = 30 DCLKs  Note  The pulse width is counted from Phase 2 to Phase 4.  The pulse width DCLKs of each GS is bounded by above values in spite of the settings in Phase 2 period and Phase 3 period (refer to command B1h, BBh)

)/C#	amental Hex	D7	D6		D4	D3	D2	D2	D0	Command	Description
0	B8	1	0	1	1	1	0	0	0		Set gray scale (GS1~GS15) pulse width in unit of
0	A1[5.0]			Als	AL	AI,	Al,	Alı	Ale	1	DCLKs.
0	A2[5.0]			A2,	A2,	A2,	A2,	A2,	A20	1	A1[5:0], value for GS1 level Pulse width
	1999			Venet in	117	771	- Carrott		1.771	8	A2[5:0], value for GS2 level Pulse width
33.	111				122					9	A14[5:0], value for GS14 level Pulse width
				_				-			A15[5:0], value for GS15 level Pulse width
0	A14[5:0]			A14,	A14		A14:	A14		Look Up Table	
0	A15[5.0]			A15.	A15,	A15,	A15:	A15,	A15,	for Gray Scale	
₹-						kated.		200013		Pulse width	<ul> <li>The pulse width value of GS1, GS2,, GS15 should not be equal. i.e. 0</li> <li>GS1</li> <li>GS2</li> <li>The pulse width is counted from Phase 2 to Phase 4.</li> <li>The pulse width DCLKs of each GS is bounded by above settings in spite of the settings in Phase 2 period and Phase 3 period (refer to command B1h, BBh)</li> </ul>
0	BB	1	0	1	1	1	0	1	1		A[3:0]: Set Second pre-charge period
0	A[3:0]	:			:	A,	A <sub>2</sub>	A	A <sub>o</sub>	l i	0000b 0 DCLK
U	A[5:0]		550	S.	-	A <sub>3</sub>	A <sub>2</sub>	A <sub>1</sub>	A <sub>0</sub>	2005 60	0001b 1 DCLKs
										Set Second	0010b 2 DCLKs
										Pre-charge Period	0111b 7 DCLKs (RESET)
										- CING	OTTO / DCLKS (KESEI)
											1111b 15 DCLKs
0	ВС	1	0	1	1	1	1	0	0		A[5:0]: Set First Pre-charge voltage
0	A[5:0]			A,	A,	A,	A,	A,	A.		000000b 0.30 x V <sub>сс</sub>
-	[]		355						7.50		000001b 0.31 x V <sub>cc</sub>
										Set First Pre- charge voltage,	001111b 0.45 x V <sub>cc</sub> (RESET)
										V <sub>P</sub>	011111b 0.63 x V <sub>cc</sub>
											$\begin{array}{ll} 1_{XXXXXD} & 1.00 \text{ x } V_{CC} \text{ or connect to } V_{COMBL} \text{ if} \\ & V_{CC} \geq V_{COMBL} \end{array}$
0	BE	1	0	1	1	1	1	1	0		A[4:0]: Output level high voltage for COM signal
0	A[4:0]	0	0	0	A <sub>4</sub>	A,	A <sub>2</sub>	$A_1$	Ao		00000b 0.51 х V <sub>сс</sub>
										Set V <sub>CCIMIT</sub>	01000b 0.58 x Voc 10000b 0.66 x Voc
										COMM	11000b 0.75 x Voc
											11111b 0.84 x V <sub>OC</sub> (RESET)
0	E3	1	1	1	0	0	0	1	1	NOP	Command for No Operation
0	FD	1	1	1	1	1	1	0	1		A[2]: MCU protection status [reset = 12h]
0	A[2]	0	0	0	1	0	A <sub>2</sub>	1	0	errors and	A[2] = 0b, Unlock OLED driver IC MCU interface from
	1000000		A. (20)	200	165	.03	250.7	3.28	57,37	Set Command	entering command [reset] A[2] = 1b, Lock OLED driver IC MCU interface from
										Lock	entering command
										8	Note
											(1) The locked OLED driver IC MCU interface prohibits all commands and memory access except the FDh command.

Set (GAC) (D)C# = 0 R/W#(WR#)= 0 F(RD#) = 1) unless specific setting is stated

D/C#	Hex	<b>D</b> 7	D6	D5	D4	D3	<b>D</b> 2	D2	D0	Command	Description
0	23 A[4:0]	0	0 +	1 .	0 A4	0.	0 +	1 A <sub>1</sub>	1 A <sub>0</sub>	Graphic Acceleration Command Options	A[0] = 0b: Disable Fill rectangle A[0] = 1b: Enable Fill rectangle (RESET)  A[1] = 0b: Disable x-wrap A[1] = 1b: Enable wrap around in x-direction during copying and scrolling (RESET)  A[4] = 0b: Disable reverse copy (RESET) A[4] = 1b: Enable reverse during copying.
0 0 0 0 0	24 A[5:0] B[6:0] C[5:0] D[6:0] E[7:0]		D <sub>6</sub>	B <sub>s</sub> C <sub>s</sub> D <sub>s</sub>	C <sub>4</sub>	B <sub>3</sub> C <sub>3</sub> D <sub>3</sub>	C <sub>2</sub> D <sub>2</sub>	Bı	C <sub>0</sub>	Draw Rectangle	A[5:0]: Column Address of Start  B[6:0]: Row Address of Start  C[5:0]: Column Address of End  D[6:0]: Row Address of End  E[7:0]: Set Gray scale pattern  E[7:0] This byte is divided into two nibbles. The most significant 4 bits represent the gray scale level of the left pixel of each group. The least significant 4 bits represent the gray scale level of the right pixel of each group. Please refer to Figure 10-16 for the gray scale pattern setting examples.  Note:  Note:  Note:
0 0 0 0 0 0	25 A[5:0] B[6:0] C[5:0] D[6:0] E[5:0] F[6:0]	:	0 * Be * De * Fe	B <sub>s</sub> C <sub>s</sub>	B <sub>4</sub> C <sub>4</sub> D <sub>4</sub>	B <sub>1</sub> C <sub>1</sub> D <sub>3</sub> E <sub>3</sub>	B <sub>2</sub> C <sub>2</sub> D <sub>2</sub>	D, E,	B <sub>0</sub> C <sub>0</sub> D <sub>0</sub> E <sub>0</sub>	Сору	A[5:0]: Column Address of Start  B[6:0]: Row Address of Start  C[5:0]: Column Address of End  D[6:0]: Row Address of End  E[5:0]: Column Address of New Start  F[6:0]: Row Address of New Start  Note: $ \begin{array}{cccccccccccccccccccccccccccccccccc$

D/C#	Hex	<b>D</b> 7	D6	D5	D4	D3	D2	D2	D0	Command	Description
0	26 A[5:0]	0	. 0	1 A.	0 A.	0 A:	1 A <sub>2</sub>	1 A.	0 A.		A[5:0]: 1~63 horizontal offset in number of 2~126 column 0 no horizontal scroll
0	B[6:0]	•	100			В,	B,	B,	Bo		B[6:0]: 0~127 start row address for horizontal scroll
0 0	C[1:0] D[7:0] E[6:0]	D <sub>7</sub>	Do		D <sub>4</sub>	D <sub>1</sub>	D <sub>2</sub>	C <sub>1</sub> D <sub>1</sub> E <sub>1</sub>	Co Do Eo	Horizontal and Vertical Scroll	C[1:0]: scrolling time interval  00b 6 frames 01b 10 frames 10b 100 frames 11b 200 frames D[7:0]: number of rows to be H-scrolled B+D <= 128 E[6:0]: 1~63 simultaneous continuous vertical scroll offset in number of row 0 no vertical scroll  Note:  Discrolling operates during display on.  The parameters should not be changed after scrolling is activated
0	2E	0	0	1	0	1	1	1	0	Stop Moving	This command deactivates the scrolling action.  Note  11 After sending 2Eh command to deactivate the scrolling action, the ram data needs to be rewritten.
0	2F	0	0	1	0	1	1	1	1	Start Moving	This command activates the scrolling function according to the setting done by Horizontal & Vertical Scroll command 26h.

#### **□** Read command table

(D/C#=0. R/W#(WR#)=1, E(RD#)=1 for 6800 or E(RD#)=0 for 8080)

	, , , , , , , , , , , , , , , , , , , ,	. /
		D7 = 0:reserved
		D7 = 1:reserved
		D6 = 0:indicates the display is ON
D <sub>7</sub> D <sub>6</sub> D <sub>5</sub> D <sub>4</sub> D <sub>3</sub> D <sub>2</sub> D <sub>1</sub> D <sub>0</sub>	Status Degister Bood	D6 = 1:indicated the display is OFF
	Status Register Read	D5 = 0:reserved
		D5 = 1:reserved
		D4 = 0:reserved
		D4 = 1:reserved

Note: Patterns other than that given in Command Table are prohibited to enter to the chip as a command; Otherwise, unexpected result will occur

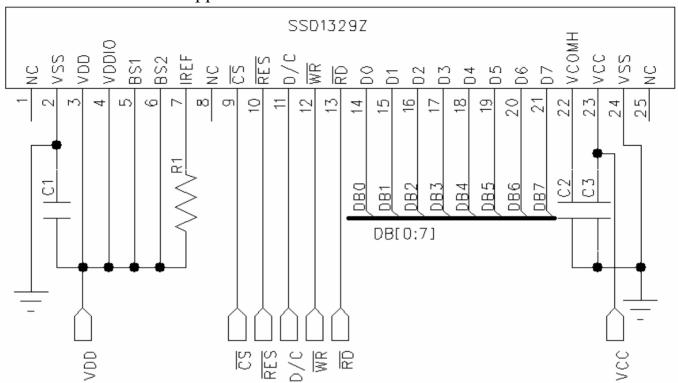
#### n INITIALIZATION CODE

```
Void init oled()
 //DISPLAY OFF
 Writecommand(0xAE);
//Set Column Address
  Writecommand(0x15);
  Writecommand(0x00):
  Writecommand(0x3f);
  //Set Row Address
  Writecommand(0x75);
  Writecommand(0x00);
  Writecommand(0x7f):
 //Set Contrast Current
  Writecommand(0x81);
  Writecommand(0x7F);
  //second pre charge speed
  Writecommand(0x82);
  Writecommand(0xFE);
  //Set Re map
  Writecommand(0xA0);
  Writecommand(0x51);
  //Set Display Start Line
  Writecommand(0xA1);
  Writecommand(0x00);
  //Set Display Offset
  Writecommand(0xA2);
  Writecommand(0x00);
  //Set Display Mode
  Writecommand(0xA4);
  //Set MUX Radio
  Writecommand(0xA8);
  Writecommand(0x7F);
  //first pre charge phase length
  Writecommand(0xB1);
```

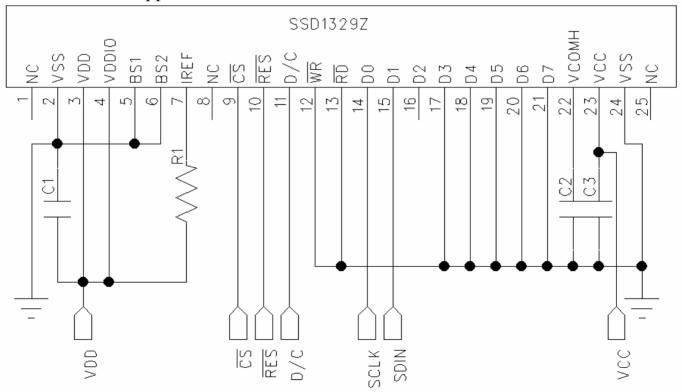
```
Writecommand(0x53);
 //Set Frame Frequency
  Writecommand(0xB2);
  Writecommand(0x23);
  //Set Front Clock Divider/Oscillator Frequency
  Writecommand(0xB3);
  Writecommand(0x51);
//Set Default Gray Scale table
  Writecommand(0xB7);
  //Set Second Pre Charge Period
  Writecommand(0xBB);
  Writecommand(0x07);
  //first pre charge voltage
  Writecommand(0xBC);
  Writecommand(0x1F);
  //Set Vcomh
  Writecommand(0xBE);
  Writecommand(0x1F);
  //Set Command Lock
  Writecommand(0xFD);
  Writecommand(0x12);
  //DISPLAY ON
  Writecommand(0xAF);
}
```

#### n SCHEMATIC EXAMPLE

◆8080 Series Interface Application Circuit



◆ Serial Interface Application Circuit



#### **NOTE:**

- 1. C1~C3: 1uF in which C2 and C3 have to be tantalum capacitors , R1: 200K  $\Omega$
- 2. The  $V_{\text{CC}}\,\text{should}$  connect a external voltage.
- 3.In Serial interface mode, the read function is not possible.



#### n RELIABILITY TESTS

	BILITY TESTS					
	Item	Condition	Criterion			
High Te	mperature Storage (HTS)	80±2°C, 200 hours	<ol> <li>After testing, the function test is ok.</li> <li>After testing, no addition to the defect.</li> <li>After testing, the change of luminance should be within +/-</li> </ol>			
High Ten	nperature Operating (HTO)	70±2°C, 96 hours				
Low Te	mperature Storage (LTS)	-30±2°C, 200 hours	4. After testing, the change for the mono and area color must			
Low Tem	perature Operating (LTO)	-20±2°C, 96 hours	be within (+/-0.02, +/- 0.02) and for the full color it must be within (+/-0.04, +/-0.04) of			
_	emperature / High midity Storage (HTHHS)	50±3°C, 90%±3%RH, 120 hours	<ul><li>initial value based on 1931 CIE coordinates.</li><li>5. After testing, the change of total current</li></ul>			
Thermal S	hock (Non-operation) (TS)	-20±2°C ~ 25°C ~ 70±2°C (30min) (5min) (30min) 10cycles	consumption should be within +/- 50% of initial value.			
Vibration (Packing)  Drop (Packing)	10~55~10Hz,amplitu de 1.5mm, 1 hour for each direction x, y, z Height: 1 m, each time for 6 sides, 3 edges, 1 angle	<ol> <li>One box for each test.</li> <li>No addition to the cosmetic and the electrical defects.</li> </ol>				
ESD (finished product housing)	±4kV (R: 330Ω C: 150pF , 10times, air discharge)	<ol> <li>After testing, cosmetic and electrical defects should not happen.</li> <li>In case of malfunction or defect caused by ESD damage, it would be judged as a good part if it would be recovered to normal state after resetting.</li> </ol>				

Rev: 1.2

Jun.15. 2013

Note: 1) For each reliability test, the sample quantity is 3, and only for one test item.

- 2) The HTHHS test is requested the Pure Water(Resistance>10 $M\Omega$ ).
- 3) The test should be done after 2 hours of recovery time in normal environment.

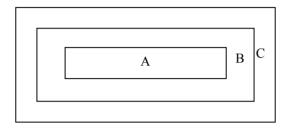
# n OUTGOING QUALITY CONTROL SPECIFICATION

#### **♦**Standard

According to GB/T2828.1-2003/ISO 2859-1: 1999 and ANSI/ASQC Z1.4-1993, General Inspection Level II.

#### **◆** Definition

- 1 Major defect: The defect that greatly affect the usability of product.
- 2 Minor defect: The other defects, such as cosmetic defects, etc.
- 3 Definition of inspection zone:



Zone A: Active Area

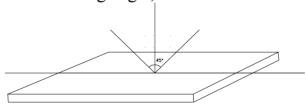
Zone B: Viewing Area except Zone A

Zone C: Outside Viewing Area

Note: As a general rule, visual defects in Zone C are permissible, when it is no trouble of quality and assembly to customer's product.

# **◆Inspection Methods**

1 The general inspection : under 20W x 2 or 40W fluorescent light, about 30cm viewing distance, within 45° viewing angle, under  $25\pm5$  °C.



2 The luminance and color coordinate inspection : By PR705 or BM-7 or the equal equipments, in the dark room, under  $25\pm5^{\circ}$ C.

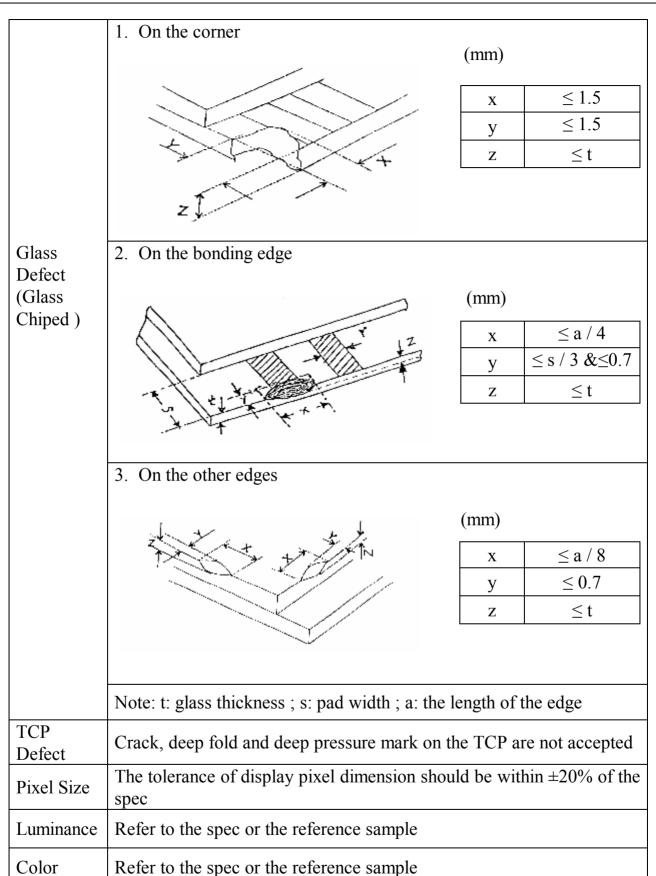
# **◆Inspection Criteria**

1 Major defect : AQL= 0.65

Item	Criterion					
	1. No display or abnormal display is not accepted					
Function Defect	2. Open or short is not accepted.					
	3. Power consumption exceeding the spec is not accepted.					
Outline Dimension	Outline dimension exceeding the spec is not accepted.					
Glass Crack	Glass crack tends to enlarge is not accepted.					

2 Minor Defect : AQL= 1.5

Item		Criterion								
	Size	(mm)	Accepted Q	ty						
Spot			Area A + Area B	Area C						
Defect (dimming		Φ≦0.07	Ignored							
and	Y	$0.07 < \Phi \le 0.10$	3							
lighting	X	0.10<Φ≦0.15	1	Ignored						
spot)	-	0.15<Ф	0							
	Note: $\Phi = (x + y) /$	2								
Line	L ( Length ): mm	W ( Width ): mm	Area A + Area B	Area C						
Defect	/	W ≤ 0.02	Ignored							
(dimming and	L≦3.0	$0.02 < W \le 0.03$	2							
lighting	L≦2.0	$0.03 < W \le 0.05$	1	Ignored						
line)	/	0.05 <w< td=""><td>As spot defect</td><td></td></w<>	As spot defect							
distance bet	he total of spot defect ween two lines defect	s must exceed 1 mm								
Polarizer Stain	Stain which can be wiped off lightly with a soft cloth or similar cleaning is accepted, otherwise, according to the Spot Defect and the Line Defect.									
	1. If scratch can be seen during operation, according to the criterions of the Spot Defect and the Line Defect.									
	2. If scratch can be seen only under non-operation or some special angle, the criterion is as below:									
Polarizer	<b>T</b>	W ( Width ): mm	Area A + Area B	Area C						
Scratch	/	W ≤ 0.02	Ignore	l						
	3.0 <l≦5.0< td=""><td><math>0.02 &lt; W \le 0.04</math></td><td>2</td><td></td></l≦5.0<>	$0.02 < W \le 0.04$	2							
	L≦3.0	$0.04 < W \le 0.06$	1	Ignore						
	/	0.06 <w< td=""><td>0</td><td colspan="2"></td></w<>	0							
	Si	ze	Area A + Area B	Area C						
D-1:		Φ≦0.20	Ignored							
Polarizer Air Bubble	Y	$0.20 < \Phi \le 0.30$	2							
7 III DUUUIC	X	$0.30 < \Phi \leq 0.50$	1	Ignored						
		0.50<Ф	0							



#### n CAUTIONS IN USING OLED MODULE

# **◆**Precautions For Handling OLED Module:

1. OLED module consists of glass and polarizer. Pay attention to the following items when handling:

Rev: 1.2

Jun.15. 2013

- i. Avoid drop from high, avoid excessive impact and pressure.
- ii. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead.
- iii. If the surface becomes dirty, breathe on the surface and gently wipe it off with a soft dry cloth. If it is terrible dirty, moisten the soft cloth with Isopropyl alcohol or Ethyl alcohol. Other solvents may damage the polarizer. Especially water, Ketone and Aromatic solvents.
- iv. Wipe off saliva or water drops immediately, contact the polarizer with water over a long period of time may cause deformation.
- v. Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peeling-off may occur with high temperature and high humidity.
- vi. Condensation on the surface and the terminals due to cold or anything will damage, stain or dirty the polarizer, so make it clean as the way of iii.
- 2. Do not attempt to disassemble or process the OLED Module.
- 3. Make sure the TCP or the FPC of the Module is free of twisting, warping and distortion, do not pull or bend them forcefully, especially the soldering pins. On the other side, the SLIT part of the TCP is made to bend in the necessary case.
- 4. When assembling the module into other equipment, give the glass enough space to avoid excessive pressure on the glass, especially the glass cover which is much more fragile.
- 5. Be sure to keep the air pressure under 120 kPa, otherwise the glass cover is to be cracked.
- 6. Be careful to prevent damage by static electricity:
  - i. Be sure to ground the body when handling the OLED Modules.
  - ii. All machines and tools required for assembling, such as soldering irons, must be properly grounded.
  - iii. Do not assemble and do no other work under dry conditions to reduce the amount of static electricity generated. A relative humidity of 50%-60% is recommended.
  - iv. Peel off the protective film slowly to avoid the amount of static electricity generated.
  - v. Avoid to touch the circuit, the soldering pins and the IC on the Module by the body.
  - vi. Be sure to use anti-static package.
- 7. Contamination on terminals can cause an electrochemical reaction and corrade the terminal circuit, so make it clean anytime.
- 8. All terminals should be open, do not attach any conductor or semiconductor on the terminals.
- 9. When the logic circuit power is off, do not apply the input signals.
- 10. Power on sequence:  $V_{DD} \rightarrow V_{CC}$ , and power off sequence:  $V_{CC} \rightarrow V_{DD}$ .
- 11. Be sure to keep temperature, humidity and voltage within the ranges of the spec, otherwise shorten Module's life time, even make it damaged.
- 12. Be sure to drive the OLED Module following the Specification and datasheet of IC controller, otherwise something wrong may be seen.

13. When displaying images, keep them rolling, and avoid one fixed image displaying more than 30 seconds, otherwise the residue image is to be seen. This is the speciality of OLED.

# **◆Precautions For Soldering OLED Module:**

- 1. Soldering temperature :  $260^{\circ}\text{C} \pm 10^{\circ}\text{C}$ .
- 2. Soldering time: 3-4 sec.
- 3. Repeating time: no more than 3 times.
- 4. If soldering flux is used, be sure to remove any remaining flux after finishing soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended to protect the surface with a cover during soldering to prevent any damage due to flux spatters.

# **♦** Precautions For Storing OLED Module:

- 1. Be sure to store the OLED Module in the vacuum bag with dessicant.
- 2. If the Module can not be used up in 1 month after the bag being opened, make sure to seal the Module in the vacuum bag with dessicant again.
- 3. Store the Module in a dark place, do not expose to sunlight or fluorescent light.
- 4. The polarizer surface should not touch any other objects. It is recommended to store the Module in the shipping container.
- 5. It is recommended to keep the temperature between 0°C and 30°C, the relative humidity not over 60%

# **♦** Limited Warranty

Unless relevant quality agreements signed with customer and law enforcement, for a period of 12 months from date of production, all products (except automotive products) TRULY will replace or repair any of its OLED modules which are found to be functional defect when inspected in accordance with TRULY OLED acceptance standards (copies available upon request). Cosmetic/visual defects must be returned to TRULY within 90 days of shipment. Confirmation of such date should be based on freight documents. The warranty liability of TRULY is limited to repair and/or replacement on the terms above. TRULY will not be responsible for any subsequent or consequential events.

# **◆**Return OLED Module Under Warranty:

- 1. No warranty in the case that the precautions are disregarded.
- 2. Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects.

#### ◆ PRIOR CONSULT MATTER

- 1. For TRULY standard products, we keep the right to change material, process ... for improving the product property without any notice on our customer.
- 2. If you have special requirement about reliability condition, please let us know before you start the test on our samples.