

REV.	DESCRIPTION	DRAWN	CHECKED	APPROVED
A	NEW RELEASE	HP 07/13/05		

TECHNICAL DATA

- MATERIAL&FINISHES
 - Pin(Outer Sleeve): Brass,Machined,CuZn38Pb2
 - Clip(Contact 4/6 Finger): Copper alloy,Heat Treated
- ELECTRICAL
 - Current Rating: 3A Per Pin max.
 - Contact Resistance: $\leq 20m\Omega$ /Contact.

- MECHANICAL
 - *Average Insertion Force With Steel Pin of $\phi 0.43mm/0.017"$:
4-Finger $\leq 270g$,6-Finger $\leq 120g$
 - *Average Withdrawal Force With Steel Pin of $\phi 0.50mm/0.020"$:
4-Finger $\geq 25g$,6-Finger $\geq 15g$
 - *Mechanical Life: min 200 Cycles

4. PRODUCT NUMBER CODE:

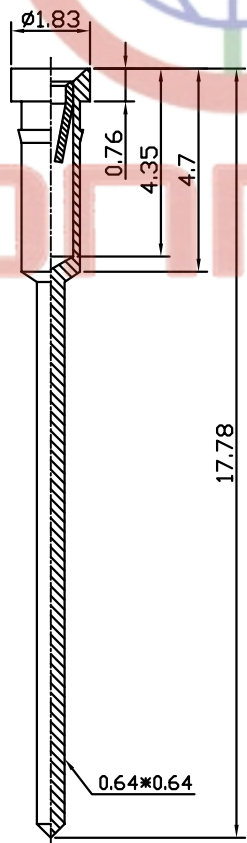
DS1005-19 - X X X

CLIP PLATED
 6: Full Tin
 8: Full Gold flash
 C: Full Gold 3u"
 A: Full Gold 10u"
 B: Full Gold 15u"

PIN PLATED
 6: Full Tin
 8: Full Gold flash
 C: Full Gold 3u"
 A: Full Gold 10u"
 B: Full Gold 15u"

CLIPS
 3: 3Finger
 4: 4Finger
 6: 6Finger

SERIES NO
 DS1005-19



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GENERAL TOLERANCE	ANGLE TOLERANCE	PROJECTION		TITLE	SOCKET TERMINALS 17.78mm	
X. ± 0.20	X. $\pm 2^\circ$	UNITS	mm	SERIES	DS1005-19	
.X ± 0.10	.X $\pm 1^\circ$	SHEET SIZE	A4			
.XX ± 0.05	.XX $\pm 0.5^\circ$					
DRAWING TYPE	CUSTOMER					
SCALE	1:1	SHEET	1 OF 1			
DRAWING NO.	C-DS1005-19-XXX					

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